



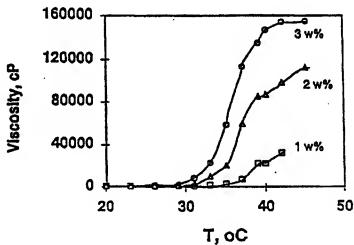
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(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS

(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.



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COMPOSITIONS FOR COSMETIC APPLICATIONS

This application is a continuation-in-part application of copending application
5 U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
Networks and Methods of Their Use", which is a continuation-in-part application of
copending application PCT/US96/10376 filed June 14, 1996, designating the United
States, and entitled "Responsive Polymer Networks and Methods of Their Use", which
is a continuation-in-part application of copending application U.S.S.N. 08/580,986 filed
10 January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their
Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of
15 topical and personal care products. including treatments of disorders and imperfections
of the skin or other areas of the body. More particularly, the present invention is
directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid)
polymer network that can be designed to reversibly gel over a wide range of
conditions to provide a composition having a controllable range of viscosities. making
20 it useful in a variety of cosmetic and personal care applications.

Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of
the skin or elsewhere on the body, where it is desired to have certain properties of
25 viscosity. Hydrogels, such as cellulose, have been included as thickeners in cosmetic
compositions. A hydrogel is a polymer network which absorbs a large quantity of
water without the polymer dissolving in water. The hydrophilic areas of the polymer
chain absorb water and form a gel region. The extent of gelation depends upon the
volume of the solution which the gel region occupies.

30 Reversibly gelling solutions are known in which the solution viscosity increases

and decreases with an increase and decrease in temperature, respectively. Such reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

5 A known material with these properties is a thermal setting gel using block copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4,188,373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20 % by weight are needed to produce a composition which exhibits such a transition at commercially or
10 physiologically useful temperatures. Also, solutions containing 18-20 % by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.

15 Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available as Tetronic® polyols. These compositions are formed from approximately 10% to 50% by weight of the polyol in an aqueous medium. See, U.S. Patent No. 5,252,318.

Joshi *et al.* in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethylene glycol) and poly(propylene glycol)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi *et al.* In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethylene glycol)/poly(propylene glycol) block copolymers, significant
25 increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH
30

are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi *et al.*

Hoffman *et al.* in WO 95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which is includes a component capable of reversible gelation or viscosification.

It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

It is a further object of the invention to provide a polymer network for use in

cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

It is yet a further object of the invention to provide new and useful cosmetic
5 compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

These and other objects of the invention are achieved with a cosmetic
10 composition which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in an aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscosifying
15 poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

20 In addition, the cosmetic composition includes a cosmetic agent selected to provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestations of a disorder or
25 disease. In contrast, a pharmaceutical seeks to treat the source or symptom of a disease or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic" as that term is used herein, it is meant the cosmetic and

personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products, acne products, skin protectant products, anti-dandruff products, and deodorant and antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of preferably 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile crosslinking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the effect of the poloxamer component in viscosifying and/or gelling the solution.

The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component.

5 A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid)) and even less than 1 wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least

10 ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.

The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one

15 embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range about of 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 21 to 40 wt% and the poly(acrylic acid) component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50

20 wt% and the poly(acrylic acid) component is present in a range of about 59 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a

25 range of about 39 to 20 wt%. In another embodiment, the poloxamer component is present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 19 to 1 wt%.

The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other

30 properties of the composition. The composition includes additional cosmetic agents.

such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

5 In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic compositions to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges
10 where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small
15 droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been
20 applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

25

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

Figure 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt% and 3 wt%
30 responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid)

(1:1) at pH 7.0 measured at a shear rate of 0.44 sec^{-1} ;

Figure 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

5 Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

Figure 4 shows a viscosity response curve for a 2 wt% poloxamer: poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and prepared using high shear homogenization (8000 rpm, 30 min);

10 Figure 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition at various pHs;

Figure 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.25 wt% KCl;

15 Figure 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

Figure 8 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and
20 20 wt% added ethanol, respectively;

Figure 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

Figure 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer network below and above the transition temperature illustrating the
25 aggregation of the hydrophobic poloxamer regions;

Figure 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec^{-1} ;

Figure 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive
30 polymer network aqueous composition of Pluronic® F127 poloxamer/poly(acrylic acid)

(1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec^{-1} ;

Figure 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 2.64 sec^{-1} ;

Figure 14 is a graph of the viscosity vs. temperature effect for a responsive polymer network composition of 2 wt% Pluronic® P104 poloxamer/poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec^{-1} ;

Figure 15 is plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec^{-1} ;

Figure 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec^{-1} ;

Figure 17 is a plot showing release of hemoglobin from a poloxamer/poly(acrylic acid) polymer network of the invention;

Figure 18 is a plot showing the release of lysozyme from the poloxamer/poly(acrylic acid) polymer complex of the invention;

Figure 19 is a plot showing release of insulin from a poloxamer/poly(acrylic acid) polymer network composition of the invention;

Figure 20 is a plot of viscosity vs. temperature for a poloxamer/poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

Figure 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a conventional oil-in-water formulation;

Figure 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

Figure 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

Figure 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

5 Figure 25 is a plot of the percentage of a) estradiol and b) progesterone release from responsive polymer network vs. time;

Figure 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

Figure 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network and,

10 Figure 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

The present invention is directed to a cosmetic composition comprising a
15 cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid) polymer network. The polymer network functions as a temperature sensitive thickening agent, and in addition possesses surfactant and emulsifying capabilities which may be beneficial to the cosmetic composition. The polymer network composition according to the invention includes a poloxamer component randomly
20 bonded to a poly(acrylic acid) component. The two polymer components may interact with one another on a molecular level. The polymer network contains about 0.01-20 wt% each of poloxamer and poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to about 10:1 poloxamer:poly(acrylic acid). Polymer network gel compositions which exhibit a reversible gelation at body
25 temperature (25-40°C) and/or at physiological pH (ca. pH 3.0-9.0) and even in basic environments up to pH 13 (hair care) are particularly preferred for cosmetic applications.

In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer network at appropriate pH exhibits flow properties of a liquid at about room
30 temperature, yet rapidly thickens into a gel consistency of at least about five times

greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10 °C and preferably about 5 °C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For
5 example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%.
10 Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example,
15 very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer
20 network of the present invention is temperature sensitive. Thus, the inventive polymer network of the present invention may have a transition temperature (i.e. temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature).
25 Thus, a composition may be prepared at low temperatures while the polymer network is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be
30

easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but
5 will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a nozzle that provides high shear to reduce viscosity, yet the composition regains its viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

10 In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on formulation, mousse, pad-applied formulation, and film-forming formulation.

The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a
15 hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

20 The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random
25 bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded
30 poloxamer gives the composition its unique properties. Any free poloxamer remaining

after polymerization of PAA remains associated with the random co-polymer, resulting in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

- 5 The poly(acrylic acid) may be linear, branched and/or crosslinked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By ionization, as that term is used with respect to poly(acrylic acid), it is meant the formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic
10 strength may be accomplished by a change in pH or by a change in salt concentration. The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the
15 composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

- 20 The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.
25 where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for a in the range of 16 to 48 and b ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

- 30 The reversibly gelling responsive polymer networks compositions of the present

invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

An example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperature for 1 wt%, 2 wt% and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid), hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec^{-1} at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C . This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35°C (simple curve), cooled to room temperature (24°C , ticked curve) and then warmed again to up above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.

As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24°C and 34°C ; however, the final viscosity is reduced with increasing shear rate.

However, unlike many prior art hydrogels, e.g., carbomers, the

poloxamer:poly(acrylic acid) polymer network composition does not permanently lose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt%
5 poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple lime) and stirring with that of a polymer composition of similar composition prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

A number of factors influence the viscosity and transition temperature of the
10 composition. The more important factors include polymer concentration, pH and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the
15 poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair
20 relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of
25 additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium
30 hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben,

butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactimide MEA, hydrolyzed collagen, mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

- 5 Surfactants may be divided into three classes: cationic, anionic, and nonionics. An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty
10 acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, dimethicone copolymers such as Dow Corning 190, 193, and Silwet L7001.

- The addition of polymers has been studied including xanthan gum, celluloses such as hydroxyethylcellulose (HEC), carbomethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and
15 hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl acrylamido propyl triammonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_x(P_2)_y(P_3)_z$ structure such as Pluronic® F38, L44, P65,
20 F68, F88, L92, P103, P104, P105, F108, L122 and F127, as well as the reverse Pluronic® R series $(P_2)_x(P_1)_y(P_3)_z$ structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propylene glycol, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxyates (Plurafac series).

- Additives affect the viscosity of the compositions differently depending upon
25 the nature of the additive and its concentration. Some additives will affect the initial or final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

- Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see, Example 30). KCl (0.25%) added
30 to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000

cps. See, Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see, Figure 7).

5 Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34 °C to about 24-30 °C, but does not affect the final viscosity (see, Example 44). The effect of ethanol on the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29 °C and 20-29 °C, respectively. At 20 wt% added ethanol, the composition not only exhibits a
10 lowering of the transition temperature, but also a marked increase in initial and final viscosity. See, Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41 °C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

15 Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention.
20 Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion through out the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see, Example 36). It is also preferred that the agent(s) is nonreactive with the
25 polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of
30 the present invention may be prepared under sterile conditions. An additional feature

of the reversibly gelling polymer composition is that is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

Reaction testes	mode of testing	results
Skin sensitization	guinea pig - topical	not a sensitizer
eye irritation	rabbit eye instillation	negative
primary dermal irritation	rabbit - topical	very slight edema (1 on a scale of 1-8)
acute dermal toxicity	rat - single dose (2g/kg)	no toxicity
acute oral toxicity	rat - single dose (5g/kg)	no toxicity
AMES test		negative

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablet and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and

undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene product; shaving preparations such as aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

- 10 Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation.
- 15 Suitable guidebooks include Cosmetics and Toiletries Magazine, Vol. 111 (March, 1996); Formularv: Ideas for Personal Care; Croda, Inc. Parsippany, NJ (1993); and Cosmeticon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

- The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-ons formulations, mousses, aerosol sprays, pad-applied formulations, and film-forming formulations.

- As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactants, humectants, powders and other solvents. By way of example only, the cosmetic composition also may include additional components, which serve to provide additional aspects of the

cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dipilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. A listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries; C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservatives can be desirably incorporated into the cosmetic compositions of the invention to protect against the growth of potentially harmful microorganisms.

Suitable preservatives include, but are not limited to, alkyl esters of para-hydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbaniide, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzolconjure, and a variety of zinc and
5 aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select that which provides the required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001% to 2% by weight of the composition.

Emollients can be desirably incorporated into the cosmetic compositions of the
10 invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and
15 polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethylene glycol mono and di-fatty acid esters, polyethylene glycol and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate and stearyl stearate, and sterol esters, such as cholesterol fatty acids.

A variety of oily emollients may be employed in the compositions of this
20 invention. These emollients may be selected from one or more of the following classes: 1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kikui oil and
25 soybean oil; 2. Acetoglyceride esters, such as acetylated monoglycerides; 3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate; 4. Alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate decyl stearate,
30 isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate,

- diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate; 5. alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like; 6. fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like; 7. fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like; 8. fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols. having attached thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups; 9. ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. Lanolin and derivatives, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters, polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory polyhydric alcohol esters; 12. wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax; 14. vegetable waxes including carnauba and candelilla waxes; 15. phospholipids such as lecithin and derivatives; 16. sterol including cholesterol and cholesterol fatty acid

esters; 17. amides such as fatty acid amides, ethoxylated fatty acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve skin feel. By way of example only, suitable humectants include polyhydric alcohols, such as glycerol, polyalkylene glycols, alkylene polyols their derivatives, propylene glycol, dipropylene glycol, polypropylene glycol, polyethylene glycol, sorbitol, hydroxypropyl sorbitol, hexylene glycol, 1,3-butylene glycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. By way of example only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides and the like.

By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such a salicylic acid or 5-n-octanoic acid may be used in combination with at least one liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinase inhibitor (koscic acid), ascorbic acid, kojic acid and sodium metabisulfite and the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against COO^\cdot radicals), superoxide dismutase (against O_2^\cdot free radicals) and sugar and caffeine (against OH^\cdot free radicals).

By way of example only, in the case of anti-aging, moisturizers, sunscreens,
5 alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-
10 acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including
but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen,
15 flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

By way of example only, in the case of antibiotics and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs.
20 quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methenamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and
25 amanfadin and the like.

By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-
30 butyldibenzoylmethane, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-

methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreens disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreens provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally, the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

By way of example only, in the case of sunless tanning agents include, dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Nonionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable nonionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the nonionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of

phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscosification of the polymer network at elevated temperatures makes the materials ideal for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently emulsifiers are often negatively effected by increased temperatures. An additive with reverse thermal viscosification properties, however, would react in exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil-soluble ingredients that would

conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9. These two features of the material of the invention would enable it to be used as a base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

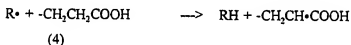
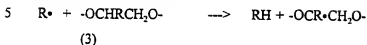
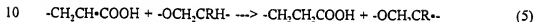
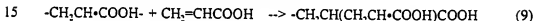
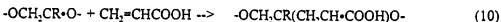
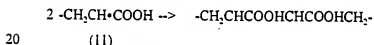
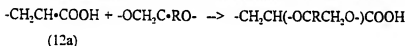
The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer structure. The aggregation process may be understood as occurring as shown in Figure

10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in
5 Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

A general method of making the poloxamer:PAA polymer network
10 compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques. The initiator may be a free radical initiator, such as chemical
free radical initiators and uv or gamma radiation initiators. Conventional free radical
15 initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1,2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic or ionic initiators. Many variations of this methods will be apparent to one skilled in the art and are contemplated as within the scope of
20 the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional techniques, such as, by way of example, dialysis or sohxlet extraction.

25 Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formation of the system here described. These mechanisms are presented by way of explanation and are no way limiting of the invention. It is contemplated that these or other mechanistic routes may in fact occur in the formation of the polymer network of the
30 present invention.

I. InitiationII. Hydrogen AbstractionIII. Chain TransferIV. PropagationV. Side Chain Branching Off AA BackboneVI. AA Branching off Poloxamer BackboneVII. Homogenous TerminationVIII. Heterogenous Termination with bonding of Pluronic to PAA

- 25 The scheme for bonding of poloxamer to acrylic acid may involve initiation (eq 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (eq 3), and attachment to acrylic acid via addition across the unsaturated bond (eq 10). Propagation (eq 8) leads to the final PAA.

- Alternatively, the mechanism may proceed by initiation according to eqs. (1) and (2), propagation to form PAA (eq.8), a chain transfer reaction to generate a
30 reactive poloxamer moiety (eq. 5), followed by addition of the reactive poloxamer

moiety to the unsaturated bond of acrylic acid (eq. 10) and subsequent propagation of the PAA chain.

Thus the polymer network may include a plurality of poly(acrylic acid)) units bonded to a single poloxamer unit or, alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of a initiator or irradiation) in order to polymerize the monomer and form responsive polymer network beads. See, U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1 This example describes the synthesis of a polymer network and an aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethylene glycol) and poly(propylene glycol), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure $(\text{PEG})_A(\text{PPG})_B(\text{PEG})_A$ (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means 12X300=3600 - MW of the PPG section of the block copolymer, "7" PEG in

the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight ratio of Pluronic® F127 polyol and poly(acrylic acid). The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70 °C for 16 h resulting in a transparent polymer.

Viscosity measurements. A known amount of the resultant polymer was suspended in 100 ml deionized water into which NaOH was added. Following swelling for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in Figs. 1, 11 and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change or pH (see, Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing of the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

It was generally observed that 0.5-5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30 °C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in

- polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 w% in water, adjusted to pH 6 or higher) or physical blends of
- 5 the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. This example describes a standard operating procedure for the manufacture of the reversible gelling polymer network.

- The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution).
- 10 The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to
- 15 sodium acrylate is allowed to dissolve. Pluronic® F127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

- 20 A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. The monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20
- 25 minutes and then heating began. Heating began at a rate of 0.5-1.0 °C/min up to 75 °C. The reaction began to exotherm at about 45-50 °C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75 °C using forced cooling. The reaction continued for 12 hours and was then cooled to 35 °C. The slurry was transferred into pails and the polymer beads were allowed to settle.

- 30 The slurry was filtered through Buchner Funnels with filter paper (11 µm pore

size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50 °C. The dried beads were analyzed as follows.

- 5 Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (< 0.05%), the balance assumed to be oxygen (39.96%).

- Thermal Gravimetric Analysis (TGA). The TGA method was performed by
10 Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first
15 derivative yielded three maxima. The first transition (moisture) was 3.0% by weight, the second transition was 14.0% by weight and the third was 67.02% by weight. Residue (15.98% remained).

- Molecular weight determination by gel permeation chromatography (GPC).
The molecular weight was determined by GPC on a Hewlett Packard 1100 Liquid
20 Chromatography system with a Viscotek T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å, were used for the separation. The mobile phase was 0.1M NaNO₃ and 0.01M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. The flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15 °C. The injection volume for
25 the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

 M_n: 341,700 Daltons

 M_p: 1,607,000 Daltons

 M_w: 2,996,000 Daltons

- 30 Free poloxamer determination by GPC. The amount of free (unbound)

poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

5 The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates the gelation process. The non-bonded poloxamer component
10 can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is
15 removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15 % by weight of EO.

20 The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bonded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the
25 temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will
30 change from an open, non-aggregated form to a micellar, aggregated form with

changes in temperature.

- 5 Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlett Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.53 mm x 1 μ m column. The sample was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

- 10 Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a standard. The typical results were below 1.5 wt%.

UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

- 15 Differential scanning calorimetry (DSC). The DSC was performed by Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350 °C at 5 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The assay yielded one endothermic event at 265 °C, typically 270 J/g.

- 20 Examples 3-9. This example describes the synthesis of a several reversible thermal gelling polymer network prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2.

example	poloxamer	poloxamer composition	polox- amer: PAA	trans. temp.	comments
3	Pluronic® F88 Prill polyol	2400 MW PPG; 80 wt% PEG; nominal MW 11,400	1:1	48 °C	viscosity response curve shown in Figure 13
4	Pluronic® F127 NF polyol	3600 MW PPG; 70 wt% PEG; nominal MW 12,600	1:1	30 °C	pentaerythritol tri(allyl) ether crosslink agent used
5	Pluronic® P104 polyol	3000 MW PPG; 40 wt% PEG; nominal MW 5,900	1:1	28 °C	viscosity response curve shown in Figure 14
6	Pluronic® P123 polyol	3600 MW PPG; 30 wt% PEG; nominal MW 5,750	1:1	25 °C	viscosity response curve shown in Figure 15
7	Pluronic® F127/Pluronic® F108 polyol blend (1:1)	as above	1:1.7	42 °C	polymer solid formed, dried; resolubilized in neutralizing solution
8	Pluronic® F88 polyol	as above	1:1.7	80 °C	polymer solid formed, dried; resolubilized in neutralizing solution
9	Pluronic® F127/Pluronic® F88 polyol blend (1:1)	as above	1:1.7	85 °C	polymer solid formed, dried; resolubilized in neutralizing solution

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of poloxamers investigated.

triblock polyol polymer composition	MW of PPG block	wt% of PEG block
PI03 (PEG) ₃₇ (PPG) ₃₆ (PEG) ₃₇	3250	50
PI04 (PEG) ₂₅ (PPG) ₃₆ (PEG) ₂₅	3250	40
PI05 (PEG) ₁₆ (PPG) ₃₆ (PEG) ₁₆	3250	30

Table 3 shows that in this series, the fraction of PEG is reduced when the molecular weight of the PPG block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEG/PPG ratio, whereas these boundaries shifted to lower temperature as the PEG content of the polymer is reduced at constant mass. The strong dependence of the PEG/PPG ratio is a consequence of the differing solubilities of PEG and PPG in water at the elevated temperatures. Thus one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEG fraction decreases.

The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100 :1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained (0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solutions were subjected to the viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt%

responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series $(\text{PEG})_{37}(\text{PPG})_{56}(\text{PEG})_{37}(\text{F103}) > (\text{PEG})_{25}(\text{PPG})_{56}(\text{PEG})_{25}(\text{F104}) > (\text{PEG})_{16}(\text{PPG})_{56}(\text{PEG})_{16}(\text{F105})$ and, secondly, the temperature at which gelation shifts from about 45°C for $(\text{PEG})_{37}(\text{PPG})_{56}(\text{PEG})_{37}$ to about 35°C for $(\text{PEG})_{25}(\text{PPG})_{56}(\text{PEG})_{25}$ and $(\text{PEG})_{16}(\text{PPG})_{56}(\text{PEG})_{16}$. Both results are in excellent agreement with the theory set forth in Linse.

Example 11. The following example is related to release of and active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm.

To calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of uvis spectra of release hemoglobin and natural hemoglobin.

Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 5 mg/ml solution of bovine Zn^{2+} -insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to sterilization. The polymer network is prepared as described in Example 1, except that

the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes.

Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition.

A 1 wt% polymer network was prepared in deionized water at pH 7 in which a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

Example No.	Additive (wt%)	Effect of additive on:	
		transition temp. (°C)	final viscosity (% change)
15	1,2-methyl pyrrolidone (5)	I (1.8)	N
16	Rhodapex CO-436 (2)	I (1.6)	N
17	Dow Corning 190 (2)	I (5)	I (150)
18	isopropyl alcohol (0.5)	I (3.1)	I (45)
19	Pluronic® L122 (1)	D (4.4)	D (13)
20	Pluronic® F88 (1)	N	I (41)
21	Tween 80 (0.5)	N	I (18)
22	Germaben® II (1)	D (9)	I (100)
23	Iconol NP-6 (1)	D (9)	I (500)
24	Plurafac C-17 (0.5)	I (5.2)	D (36)
25	Dow Corning 193 (0.75)	I (4.1)	D (12)
26	glycerin (5)	D (2)	N
27	UC 50-HB- 170/EO/PO random copolymer (0.5)	N	N
28	PVP K15 (1)	N	N
29	MAPTAC (1)	N	D (8)
30	potassium chloride (0.25)	N	D (34)

I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulation which are 100% water-based, but which are lubricous and thick.

- 5 Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Emulsifying Wax NF ¹	2.5
Mineral Oil	5.0

¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

- 20 Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Behenitrimonium Methosulfate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹ Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount

of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Cetearyl Phosphate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

¹ Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a anionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network prepared as in Example 1	20.0
Glycerin USP	5.0
Salicylic Acid	2.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
USP Purified Water	72.2

¹ Germaben®II available from Sutton Laboratories

To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop.

the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EDTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel
5 is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.

10 The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.

Example 33. (a) Oil-free Moisturizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional
15 mixing techniques:

Table 9.

Ingredient	% w/w
10% wt 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
PPG-2 Myristyl Ether Propionate	3.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
Citric Acid	0.01
USP Purified Water	71.19

¹ Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (>900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See, Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricious moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	5.0
Carbopol 980	1.0
D-panthenol, propylene glycol	1.0
Preservative	1.0
Hydrolyzed protein (and) hyaluronic acid	0.5
Sodium hydroxide	0.2
USP Purified Water	90

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to 26°C, the composition thickens to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 34. Sunscreen Lotion. An oil-free, lubricious sunscreen lotion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	8.0
Carbopol 980	1.0
Parsol MCX	7.0
Myristyl Ether Propionate	5.0
Preservative	1.0
Cyclomethicone	1.0
Sodium hydroxide	0.2
USP Purified Water	74

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 35. Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 12.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	1.0
Polyvinyl alcohol	6.0
Polyvinylpyrrolidone (20%)	5.0
D-panthenol, propylene glycol	1.25
Propylene glycol	1.25
USP Purified Water	85.5

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	0.01
Hydroxyethyl cetyldimonium phosphate	1.00
PEG-40 hydrogenated castor oil	2.00
D-panthenol, propylene glycol	0.50
Glycerin	2.00
Witch hazel extract	5.00
USP Purified Water	88.49

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer: poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light scattering of 21 nm poly(styrene) latex particles in deionized water and 1 w% reversibly gelling polymer network was measured using He-Ne laser as described previously (See, Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., *Macromolecules*, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibration of excess solubilize with the corresponding solution following removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostatted, vertical Franz cells. Spunbonded polypropylene microfilters (micron retention, 15-20) were used as a membrane separating feed and receiver phases in

Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solutions consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively, in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic F127 polyol solutions. It is interesting to note that the slope of the solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 $\mu\text{g/mL}$ at 60 °C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic solutions of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic polyols. See, Saito, Y., Kondo, Y., Abe, M., Sato, T., Chem.Pharm.Bull., 1994, 42, 1348. Namely, partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{SH}/S_w \quad (13)$$

by extrapolating the solubility plots of the steroid in Figure 22 to 100 % responsive polymer network. Using P values obtained from data in Figure 23, we calculated the

standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT \ln P; \Delta H = -R \Delta \ln P / \Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 13.

- 5 Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 13.

T, K	P=SSH/S	ΔG kJ/mol	ΔH kJ/mol	ΔS J/mol
277	490	-14.3	4.72	68.6
293	520	-15.2		52.0
310	660	-16.7		53.9
323	660	-17.4		54.0
333	660	-18.0		54.0

10

15

- Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estradiol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive polymer network as:

$$\Delta G = [\sigma P_w(1 - \phi) + \sigma W_D \phi](4\pi R^2/n) \quad (15)$$

- where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within PPO core; R is the effective radius of the core, and n is the aggregation number.

30

Equation (3) shows that solubilization of a hydrophobic drug of high σ_{WD} should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronic surfactants (Hurter, P.N. *et al.*, "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein (LogP 2.1) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our *in vitro* study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer network system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer

network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

5 Appendix A attached.

APPENDIX A

Cosmetic Bench Reference

Function Definitions

Abrasive: abrades, smooths, polishes	Emollient: softens, smooths skin
Absorbent powder: takes up liquids, sponge-like action	Emulsifier: a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
Absorption base: forms water-in-oil emulsions	Enzyme: complex proteins produced by living cells that catalyze biochemical reactions at body temperature
Acidulent: acidifies, lowers pH, neutralizes alkalis	Fiber: strands of natural or synthetic polymers; for instance, cotton, wool, silk, nylon, polyester
Amphoterie: capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants	Film former: solution of a polymer that forms films when the solvent evaporates after application to a surface
Analgescic: relieves pain	Fixative: fixes or sets perfumes; retards evaporation; promotes longer lasting aroma
Antacid: neutralizes stomach acidity	Flavor: imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
Antibacterial: destroys/inhibits the growth/reproduction of bacteria	Foam booster: enhances quality and quantity of lather of shampoos
Anti-caking: prevents or retards caking of powders; keeps powders free-flowing	Foamer: a surface-active agent (surfactant) that produces foam; an emulsion of air-in-water
Anti-dandruff: retards or eliminates dandruff	Foam stabilizer: see Foam booster
Antifoam: suppresses foam during mixing	Fungicide: inhibits or destroys growth of fungi
Anti-inflammatory: reduces, suppresses, counteracts inflammation	Gellant: a gelling agent; forms gels; includes a wide variety of materials such as polymers, clays and soaps
Anti-irritant: reduces, suppresses or prevents irritation	Glosser: furnishes a surface luster or brightness; usually used in lip or hair products
Antimicrobial: destroys, inhibits or suppresses the growth of microorganisms	Hair colorant: see Colorant
Antioxidant: inhibits oxidation and rancidity	Hair conditioner: see Conditioner
Antiperspirant: reduces or inhibits perspiration	Hair dye: imparts a new permanent or semi-permanent color to hair
Antipruritic: reduces or prevents itching	Hair-set polymer: polymer and/or resins used to maintain desired hair shape
Antiseptic: inhibits the growth of microorganisms on the skin or on living tissue	Hair-set resin: see Hair-set polymer
Antistat: reduces static by neutralizing electrical charge on a surface	Hair waving: see Reducing agent and Neutralizer
Astringent: contracts organic tissue after application	Humectant: absorbs, holds and retains moisture
Blinder: promotes cohesion of powders	Hydrotrope: enhances water solubility
Bleaching agent: lightens color, oxidizing agent	Intermediate: basic chemicals which are chemically modified to obtain the desired function
Botanical: natural plant derivative	Lathering agent: a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
Buffer: helps maintain original pH (acidity or basicity) of a preparation	Lubricant: reduces friction, smooths, adds slip
Carrier: a vehicle or base used for a preparation	Moisture barrier: retards passage of moisture or water
Chelate: form a complex with trace-metal impurities, usually calcium or iron	Moisturizer: aids in increasing the moisture content of the skin through humectant or barrier action
Colorant: adds color, may be a soluble dye or an insoluble pigment	Neutralizer: an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
Conditioner: improves condition of skin and hair	Oil absorbent: see Absorbent powder
Coupling agent: aids in solubilization or emulsification of incompatible components	Oilment base: an anhydrous mixture of oleaginous components used as a vehicle for medicaments
Decolorant: removes color by adsorption, bleaching or oxidation	Opacifier: opacifies clear liquids or solids
Denaturant: used to denature ethyl alcohol	Oxidant: oxidizing agent, neutralizes reducing agents, bleaching agent
Dental powder: powdered dentifice	Pearlant: imparts a pearlescent texture and luster
Deodorant: destroys, masks or inhibits formation of unpleasant odors	Perfume solvent: see Solvent and Solubilizer
Depilatory: removes hair chemically	
Detergent: a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil	
Disinfectant: destroys pathogenic microorganisms	
Dispersant: promotes the formation and stabilization of a dispersion or suspension	
Dye stabilizer: see Stabilizer	

Peroxide stabilizer: see Stabilizer

Pigment: a finely powdered insoluble substance used to impart color, luster or opacity

Plasticizer: plasticizes (makes more flexible) polymeric films or fibers

Polish: smoothes; adds gloss and luster

Polymer: a very high molecular weight compound consisting of repeating structural units

Powder: a solid in the form of fine particles

Preservative: protects products from spoilage by microorganisms

Propellant: pressurized gas in a container used to expel the contents when pressure is released by opening a valve

Protein: naturally occurring complex combinations of amino acids

Reducing agent: reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents

Refatting agent: adds oils materials to the surface of substrates, e.g., skin and hair

Resin: nonvolatile solid or semisolid organic substances obtained from plants as exudates or prepared by polymerization of simple molecules

Sequestant: forms coordination complexes with multivalent positive ions

Silicone: polymeric organic silicon compounds which are water resistant

Skin protectant: protects skin from environmental

Solubilizer: solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

Solvent: usually liquids capable of dissolving other substances

Stabilizer: added to stabilize emulsions and/or suspensions

Stimulant: produces a temporary increase in the functional activity of an organism or any of its parts

Surfactant (surface-active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge

Suspending agent: keeps finely divided solid particles in suspension

Sweetener: sweetens to provide a more pleasant taste

Tanning accelerator: accelerates the tanning of skin

Thickener: thickens or increases viscosity/consistency

Thixotrope: the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred

UV absorber: used as a sunscreen and to protect preparations from degradation by UV radiation

UVA absorber: absorbs in the range 320-400 nanometers (nm)

UVB absorber: absorbs in the range 290-320 nanometers (nm)

Wax: any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons

Wetting agent: a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

From the Editors of *Cosmetics & Toiletries* magazine



Hair Care

Adsorption of cationic polymers

By P. Gollard and R. Schmitt

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Melanins - *K.C. Brown and C. Prota*

Men's hair coloring - *S. Carperson*

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Functions

Abrasive

Adzuki beans
Almond (*Prunus amygdalus*) meal, shell granules
Aluminum silicate
Apricot (*Prunus armeniaca*) kernel powder, shells
Hydrated silica
Jojoba (*Buxus chinensis*) seed powder
Luffa cylindrica
Olive stone granules
Oyster shell powder
Peach (*Prunus persica*) pit powder
Peach (*Prunus persica*) stone granules
Polyethylene
Polyethylene HEC granules
Polyethylene oxidized, P. spheres
Polystyrene
Pumice
Rice (*Oryza sativa*) bran
Silica and S. colloidal
Sodium chloride
Walnut (*Juglans regia*) shell powder

Absorption base

1,2,6-Hexanetriol
Kaolin
Percolatum
Rice (*Oryza sativa*) starch
Soy (*Glycine soja*) sterol
Zeolite

Absorbent powder

Corn (*Zea mays*) starch
Maltodextrin
Nylon-12
Oat (*Avena sativa*) bran, flour, meal
Zeolite

Acidulent

Acetic acid
Citric acid
Fumaric acid
Glutamic acid
Glycolic acid

Hydrochloric acid

Lactic acid
Nitric acid
Phosphoric acid
Sodium bisulfate
Sulfuric acid
Tartaric acid

AHA

Apple (*Pyrus malus*) extract
Apricot (*Prunus armeniaca*) kernel powder
Citric acid
Ethyl lactate
Glycolic acid
Lactic acid
Malic acid
Sodium lactate
Tartaric acid

Antiacne

Clays (white, yellow, red, green, pink)
Perfluorodecalin
Salicylic acid
Sulfur

Anti-aging

Basil (*Ocimum basilicum*) extract
Carrot (*Daucus carota*) extract
Catalpa bignonioides extract
Ceramide 33 (liquid soy extract)
Crataegus cuneata extract
Eugenia jambolana extract
Fomes fomentarius extract
Fornistopsis pinnata extract
Ganoderma lucidum oil
Ginseng (*Panax ginseng*) extract
Hyaluronic acid
Hydrolyzed serum protein
Hydrolyzed soy flour
Ischaem palchella extract
Lactoferrin
Lady's Thistle (*Silybum marianum*) extract
Ligustrum jeholense extract

Marine collagen

Mushroom (*Coriolus versicolor*) extract
Musk rose (*Rosa moschata*) oil
Perfluorodecalin
Quaternium-51
Rubus thumbergii extract
Serum protein
Stemoxyl micellul extract
Tritoloma matsutake extract

Antibacterial

Ammonium iodide
Chlorhexidine
Chlorhexidine diacetate, C. digluconate
Chlorhexidine dihydrochloride
Chlorphenesin
Hexamidine diisethionate
Hexadine
Iceland moss (*Cetraria islandica*) extract
Lactoferrin
Lauralkonium bromide, L. chloride
Laurtrimonium chloride
Laurylpyridinium chloride
Mauritella armata extract
Mushroom (*Cordyceps sinensis*) extract
Orange blossom extract
Orange (*Citrus aurantium dulcis*) peel extract
PEG-42 Eblitko ceramides extract
Peppermint (*Mentha piperita*) extract
Phellodendron (*Phellodendron amurense*) extract
Pine (*Pinus sylvestris*) needle extract
Polymethoxy bicyclic oxazolidine
Quaternium 73
Rubus thumbergii extract
Tea tree (*Melaleuca alternifolia*) oil
Triclocarban
Undecylenic acid

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Calcium stearate
Disacchar phosphate
Hydrated silica

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Asparagus officinalis extract	Cucumber (Cucumis sativus) extract	Jasmine (Jasminum officinale) extract
Azadirachtin extract	Cypress (Cupressus sempervirens) extract	Job's tears (Coix lacryma-jobi) extract
Avena (Avena sativa) extract	Dandelion (Taraxacum officinale) extract	Jobba (Cassia chinensis) seed powder
Avocado (Persea gratissima) extract	Daw (Phloxia dactylifera) extract	Juniperus communis extract
Balm mint (Melissa officinalis) extract, oil extract	Dead Sea Mud, Salts	Kelp (Macrocystis pyrifera) extract
Banana (Musa sapientum) extract	Dog rose (Rosa canina) hips extract	Kiwi (Actinidia chinensis) fruit extract, seed oil
Barley (Hordeum vulgare) extract	Dyer's brown extract	Kola (Cola acuminata) extract
Basil (Ocimum basilicum) extract	Eleutherium ginseng (Acanthopanax sesquioside) extract	Krameria triandra extract
Beauby (Acanthopanax uva-ursi) extract	Elm (Ulmus campestris) extract	Lady's mantle (Alchemilla vulgaris) extract
Bea pollen extract	Eucalyptus (Eucalyptus globulus) extract	Lady's Thistle (Silybum marianum) extract
Bet (Beta vulgaris) extract	Eucalyptus globulus oil	Laurel (Laurus nobilis) extract
Betahulan	Eucalyptus almonides extract	Lavender (Lavandula angustifolia) extract, water
Bilberry (Vaccinium myrtillus) extract	Euphorbia officinalis extract	Lemon (Citrus medica limonum) extract, juice
Bioflavonoids	Evening primrose (Oenothera biennis) extract, oil	Lemon bioflavonoids extract
Birch (Betula alba) bark extract, leaf extract	Everlasting (Helichrysum arvenarium) extract	Lemongrass (Cymbopogon schoenanthus) extract
Birch (Betula pubescens) japonica extract	Fennel (Foeniculum vulgare) extract	Leopard flower (Belamcanda chinensis) root extract
Bitter orange (Citrus aurantium amara) extract, flower extract, peel extract	Fenugreek extract	Lettuce (Lactuca scariola sativa) extract
Black cohosh (Cimicifuga racemosa) extract	Fermented rice (Oryza sativa) extract	Licorice (Glycyrrhiza glabra) extract
Black currant (Ribes nigrum) extract	Fern (Dryopteris filix-Mas) extract	Lilac (Syringa vulgaris) extract
Black henna extract	Pig (Ficus carica) extract	Linden (Tilia argentea) extract
Black poplar (Populus nigra) extract	Pig (Ficus carica) extract	Linden (Tilia cordata) extract, water
Black walnut (Juglans nigra) extract	Pine needle extract	Loquat (Eriobotrya japonica) leaf extract
Bladderwrack (Fucus vesiculosus) extract	Fumitory (Fumaria officinalis) extract	Maidenhair fern extract
Borage (Borago officinalis) extract	Gardenia florida extract	Magnolia kobus extract
Buckhorn (Fragula alnus) extract	Garlic (Allium sativum) extract	Maldivian extract
Burdock (Asterum lappae) extract	Gelidium cartilagineum	Mandragora officinarum extract
Burdock (Asterum minus) root extract	Genian (Gentiana lutea) extract	Mannan
Burnet extract	Geranium maculatum extract	Margold
Butcherbroom (Ruscus aculeatus) extract	Ginger root extract	Marine sils
Cabbage rose (Rosa centifolia) extract	Ginkgo biloba extract	Matricaria (Chamomilla recutita) extract
Calamus (Acorus calamus) extract	Ginseng (Panax ginseng) extract	Meadowsweet (Spiraea ulmaria) extract
Calendula officinalis extract	Glycyrrhetic acid	Melon (Cucumis melo) extract
Caper (Capparis spinosa) extract	Glycyrrhizic acid	MEA isolate
Capsicum frutescens extract, C. oleosum	Glycyrrhizin, ammoniated	Mistletoe (Viscum album) extract
Caraway (Carum carvi) extract	Golden seal (Hydrastis canadensis) root extract	Mugwort (Artemisia princeps) extract, water
Carmentum (Cnidium urapius)	Goldthread (Coptis japonica) extract	Mulberry (Morus alba) root extract
Carrot (Daucus carota) extract	Gota kola extract	Mulberry (Morus bombycis) root extract
Carrot (Daucus carota sativa) oil	Grape (Vitis vinifera) distillate, extract	Mustaricum extract
Cassia auriculata extract	Grape (Vitis vinifera) leaf, seed extract	Myrrh (Commiphora myrrha) extract
Celandine (Chelidonium majus) extract	Grape skin extract	Nararium extract
Chamomile (Anthemis nobilis) extract, oil	Grapefruit (Citrus grandis) peel extract	Neroli extract
Chamomile (Lamra nigrum) extract	Green bean (Phaseolus lunatus) extract	Nettle (Urtica dioica) extract
Cherry (Prunus speciosa) leaf extract	Ground Ivy (Glechoma hederacea) extract	Nutmeg (Myristica cinnamomea) extract
Cherry bark, C.b. extract	Gourama (Psoralea capana) extract	Oak (Quercus) bark extract
Chestnut (Castanea sativa) extract	Harpagophytum procumbens extract	Oak root extract
Chinese hibiscus (Hibiscus rosa-sinensis) extract	Hayflower extract	Oat (Avena sativa) bran, bran extract, flour, protein
Chlorella vulgaris extract	Hazel (Corylus avellana) nut extract	Oat flower
Cimicifuga foetida rhizome extract	Henna (Lawsonia inermis) extract	Olive (Olea europaea) extract, leaf extract
Cinchona succubura extract	Hesperidin, H. methyl chalcone	Onion (Allium cepa) extract
Citroflavonoids, water soluble	Hibiscus subulifera extract	Orange blossom extract
Citrus bioflavonoid complex	Hibiscus syriacus extract	Orange (Citrus aurantium dulcis) flower extract, peel extract
Clay extract	High beta-glucan barley flour	Pansy (Viola tricolor) extract
Clove (Eugenia caryophyllus) extract	Honeyuckle (Lonicera caprifolium) extract	Papaya (Carica papaya) extract
Clover (Trifolium pratense) extract	Honeyuckle (Lonicera japonica) leaf extract	Parley (Carrum perovianum) extract
Cnidium officinale rhizome extract, C.o. water	Hops (Humulus lupulus) extract	Passion flower (Passiflora luteiflora) fruit extract
Condurango extract	Horse chestnut (Aesculus hippocastanum) extract	Passionflower (Passiflora incarnata) extract
Coffea (Coffea arabica) bean extract	Horseshell (Cochleolina armata) extract	Pea (Pisum sativum) extract
Coloidal oatmeal	Horsepoll extract	Peach (Prunus persica) extract, leaf extract
Coltsfoot (Tussilago farfara) leaf extract	Houttuynia cordata extract	Pelargonium caput-veneris extract
Comfrey (Symphytum officinale) leaf extract	Hyacinth (Hyacinthus orientalis) extract	Pellitory (Pantaria officinalis) extract
Conduraigo extract	Hydrocotyl (Centella asiatica) extract	Pennyroyal (Mentha pulegium) extract
Coneflower (Echinacea angustifolia) extract	Hydrolyzed oil, protein, soy flour	Peony (Paeonia officinalis) extract
Corallina officinalis	Hypocistis perfoliatus extract	Peony (Paeonia officinalis) root extract
Conchocarpus olivaceus extract	Hypocistis perfoliatus extract	Peppermint (Mentha piperita) extract, oil
Consider (Convolvulus scutellari) extract	Hypocistis perfoliatus extract	Perilla ocyimoides extract
Corn (Zea mays) cob powder, silk extract	Indian cress (Trochodendron majus) extract	Periwinkle (Vinca minor) extract
Corn poppy (Papaver rhoeas) extract	Isonides Japonicus extract	PEG-40 jojoba alcohol/alcohol
Cornflower (Centaurea cyanus) extract	Ivy extract	PEG-120 jojoba alcohol/alcohol
Couch (Agropyron repens) grass	Japanese angelica (Angelica acutiloba) extract, water	
Crotaegus monogyna extract	Japanese Hawthorn (Crataegus cuneata) extract	
Cnidium maritimum extract		

CAMPO Siddha Herbs Extracts

Jothi-Pu (Glow-glass) Siddha Extract for High content bio-available
 Natural Radiant for anti Karposi Sarcoma Skin Treatment,
 Roma-Maran (Hairy Tree) Siddha Extract for ANTI-SENSE DNA
 Topical applications for HIV+ Lymph-nodes
 Siddha Extracts for post-Chemotherapy Skin-Damage Treatment



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Functions

[illegible]

Functions

Wheat germamidopropyl ethyldimonium ethosulfate	Disodium lauroamphodiacetate	TEA-PEG-3 cocamide sulfates
Wheat peptide	Disodium lauroamphodipropionate	Undecylenamidopropyl betaine
Yeast powder, deproteinized	Disodium lauryl sulfosuccinate	
Coupling agent	Disodium myristamido MEA-sulfosuccinate	Disinfectant
Acetyl monoethanolamine	Disodium octenyl-10 sulfosuccinate	Benzalkonium chloride
Butylacetate	Disodium oleamide PEG-2 sulfosuccinate	Chloroxylenol
Myreth-3	Disodium PEG-4 cocamide MIPA-sulfosuccinate	Didecylammonium chloride
Oleyl alcohol	Disodium ricinoleamide MEA-sulfosuccinate	Myristalkonium saccharinate
PPG-10 butanediol	Disodium tallowamidopropionate	Shikonia
PPG-10 oleyl ether	Dodecylbenzene sulfonic acid	Sodium capryloamphosuccinate
PPG-15 stearyl ether	Dodecyl-6, 9	Ten tree (Melaleuca alternifolia) oil
PPG-22 butyl ether	Isopropylamine dodecylbenzenesulfonate	p-Terphenylphenol
PPG-23 oleyl ether	Isonaureamidopropyl betaine	Detergent
PPG-50 oleyl ether	Isonaureth-6 carboxylic acid	Alkylated polyvinylpyrrolidone
Trideceth-7 carboxylic acid	Isonaureth-6 carboxylic acid	C20-40, C30-50, C40-60 alcohols
	Isonaurethyl hydroxyethyl imidazoline	Castor (Ricinus communis) oil
	Laureamidopropylamine oxide	Ceteareth-20
	Laureth-11	Cetyl PPG-2 isodecyl-7 carboxylate
	Lauroampho PG-glycinate phosphate	Cholesteryl/ethoxylated dodecyl lauryl glutamate
	Lauryl glucoside, L, phosphate	Decylglyceryl monododecyl ether
	Magnesium laureth sulfate, M, lauryl sulfate	Dioctyl dodecyl dimethyl ether
	Magnesium PEG-3 cocamide sulfate	Dioctyldodecyl dimethyl ether
	MEA-dodecylbenzenesulfonate	Dioctyldodecyl dodecanediate
	MEA-laureth sulfate	Ethyl hydroxymethyl oleyl oxazoline
	MEA-lauryl sulfate	Glycerol caprylate, G, caprylate/caprate
	MIPA-lauryl sulfate	Glycerol distearate
	Myristamine oxide	Hydrogenated castor oil, H, lecithin
	Myristic acid	Hydrogenated tallow glycerides
	Nonoxonyl-10	Isobutylene/MA copolymer
	Octenylhydroxypropylsulfonate	Isoctyl alcohol
	Oleth-12, -15	Isopropyl C12-15-pareth-9-carboxylate
	Oleyl betaine	Isonaureth neopentanoate
	Palmitamidopropyl betaine	Laurel oil
	PEG-10 glyceryl searate	Laureth-4, -6, -16
	PEG-15 glyceryl searate	Melitin
	PEG-23 glyceryl isostearate	Neocetyl-2, -18, -20, -30, -40
	Potassium cocoyl hydrolyzed collagen	Octenyl-5, -10
	Sodium caproamphosuccinate	Octenylol 16, 30, 40, 70
	Sodium cocamphosuccinate	Oxydodecyl-5
	Sodium cocamphopropionate	Oxydodecyl/dimethicone copolyol citrate
	Sodium cocomonoglyceride sulfate	Oxla-40
	Sodium cocoyl hydrolyzed soy protein	Oleyl alcohol
	Sodium cocoyl isethionate	Oleyl-5 castor oil, glyceryl sesquiolate
	Sodium C12-15 parath-25 sulfate	PEG-6 beeswax
	Sodium C14-16 olefin sulfonate	PEG-8/SMDI copolymer
	Sodium C14-17 alkyl secalsulfonate	PEG-9 castor oil, oleate, searate
	Sodium deceth sulfate	PEG-10 diolate, stearamine
	Sodium decyl diphenyl ether sulfonate	PEG-12 beeswax
	Sodium dodecylbenzenesulfonate	PEG-12 glyceryl dioleate, laurate
	Sodium dodecylphenyl ether sulfonate	PEG-15 castor oil
	Sodium iodate	PEG-20 almond glyceride
	Sodium laureth-2 sulfate	PEG-20 glyceryl isostearate
	Sodium laureth-3 sulfate	PEG-20 sorbitan triesterate
	Sodium laureth-7 sulfate	PEG-25 castor oil
	Sodium laureth-12 sulfate	PEG-30 dipolyhydroxyacetate
	Sodium laureth-13-carboxylate	PEG-40 hydrogenated castor oil PCA isostearate
	Sodium laureth sulfate	PEG-60 Shea butter glycerides
	Sodium lauraminodipropionate	Potaxomer 101, 122, 181, 182, 184
	Sodium lauroamphopropionate	Polyglyceryl-2 sesquioleate
	Sodium lauryl methyl alaninate	Polyglyceryl-3 diisostearate, oleate
	Sodium lauryl phosphate, S.I. sulfate	Polyglyceryl-5 diisostearate
	Sodium methyl oleyl searate	Polyglyceryl-6 mixed fatty acids
	Sodium methyl cocoyl laurate	Polyglyceryl-10 diisostearate, distearate
	Sodium methylisaurylsulfate	Polyglyceryl-10 decolate
	Sodium methylisaurylsulfonate	Polyhydrazinamic acid
	Sodium myreth sulfate	Polystyrene 40, 80
	Sodium oleyl sulfate, oleyl sulfate	Potassium polyacrylate
	Sodium POE alkyl ether acetate	PPG-3 PEG-6 oleyl ether
	Sodium trideceth-3 carboxylate	PPG-9 diethyleneglycol phosphate
	Sodium undeceth sulfate	PPG-12/SMDI Copolymer
	Sodium undecyl sulfate	PPG-15 stearyl ether
	Steareth-11, -30	PPG-25, PPG-40 diethyleneglycol chloride
	TEA-dodecylbenzenesulfonate	PPG-SL/SMDI Copolymer
	TEA-laureth sulfate	PVP/acetone copolymer
	TEA-lauryl sulfate	PVP/hexadecane copolymer
	TEA-palmitic kernel sarcosinate	

Functions

Phytantriol	PPG-8/SMDI copolymer	Propylene glycol myristyl ether acetate
Pistachio (<i>Pistacia vera</i>) nut oil	PPG-9	Propylene glycol stearate, SE
Placental enzymes	PPG-9-buteth-12	Pumpkin (<i>Cucurbita pepo</i>) seed oil
Pollen extract	PPG-9 butyl ether	Quinoa (<i>Chenopodium quinoa</i>) oil
Polyoxamer 105 benzoate	PPG-10 bisanediol, P. cetyl ether	Rape seed (<i>Brassica campestris</i>) oil
Polyoxamer 182 dibenzoate	PPG-10 methyl glucoside ether	Rice (<i>Oryza sativa</i>) bran oil, bran wax
Polybutene	PPG-10 oleyl ether	Rice fatty acid
Polydecane	PPG-11 stearyl ether	Safflower (<i>Carthamus tinctorius</i>) oil
Polydimethylsiloxane copolyol	PPG-12-buteth-16	Salmon (<i>Salmo</i>) egg extract
Polyethylene glycol	PPG-12 PEG-50 lauril	Sesame (<i>Sesamum indicum</i>) oil
Polyglyceryl-2 diisostearate, P. tetraisostearate	PPG-12/PEG-65 lauril	Shark liver oil
Polyglyceryl-2 triisostearate	PPG-12/SMDI Copolymer	Shea butter (<i>Butyrospermum parkii</i>)
Polyglyceryl-3 diisostearate, P. oleate	PPG-14 butyl ether	Shea butter (<i>Butyrospermum parkii</i>) extract
Polyglyceryl-3 stearate	PPG-15 butyl ether, P. stearyl ether	Shea butter, ethoxylated
Polyglyceryl-6 dioleate	PPG-15 stearyl ether benzene	Shorea senecioides butter
Polyglyceryl-10 decaoleate, P. decaestearate	PPG-16 butyl ether	Silybum marianum ethyl ester
Polyglyceryl-10 tetraoleate	PPG-18 butyl ether	Sitosterol acetate
Polyisobutene	PPG-20	Skin lipids
Polyisobutene/isohexapentacontahexane	PPG-20-buteth-30	Slippery elm extract
Polyisobutene/isooctahexacontane	PPG-20 cetyl ether	Sodium C8-16 isalkylsuccinyl lactoglobulin
Polyisobutene/isopentacontaoctane	PPG-24-glycerin-24	sulfonate
Polyisoprene	PPG-26	Sodium carboxymethyl beta-glucan
Polyoxyethylene polyoxypropylene glycol	PPG-27 glyceryl ether	Sodium ceteth-13-carboxylate
Polyquatam-2	PPG-28-buteth-35	Sodium dimethylacetate copolyol acetyl methylaurate
Polystyrene polyalkylene copolymer	PPG-30	Sodium glyceryl oleate phosphate
Polysorbate-40	PPG-30 cetyl ether	Sodium hyaluronate, S. polymethacrylate
Potassium dimethylsiloxane copolyol phosphate	PPG-40 butyl ether	Sorbitan-20
PPG-2-buteth-3	PPG-50 cetyl ether, P. oleyl ether	Sorbitan isostearate, S. palmitate
PPG-2 lauril alcohol ether	PPG-51/SMDI Copolymer	Sorbian sesquiolate, S. sesquiolate
PPG-2 myristyl ether propionate	PPG-53 butyl ether	Sorbian trioleate
PPG-3 hydrogenated castor oil	Propylene glycol ceteth-3 acetate	Soybean (<i>Glycine soja</i>) oil
PPG-3 myristyl ether	Propylene glycol dicaprylate	Spermaceti
PPG-5-buteth-7	Propylene glycol dicaprylate-dicaprate	Sphingolipids
PPG-5-laureth-5	Propylene glycol diisostearate, P. diocanoate	Squalene
PPG-5 butyl ether	Propylene glycol dipalmitate	Stearamidopropyl cetylary dimonium isoylate
PPG-5 lanolin wax	Propylene glycol isoceteth-3 acetate	Steareth-4 stearate
PPG-5 pentaerythrityl ether	Propylene glycol isostearate, P. laurate	Stearic acid, S. hydrazide
PPG-7-buteth-10	Propylene glycol myristate	Stearoxy dimethicone

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Functions

Stearoxyethoxymethicone dimethicone copolymer
 Stearyl behenate, S. benzoate
 Stearyl dimethicone, S. erucate
 Stearyl heptanoate, S. propionate
 Stearyl stearate
 Stearyl stearoyl stearate
 Sucrose cocosate
 Sunflower (Helianthus annuus) seed oil
 Sweet almond (Prunus amygdalus dulcis) oil
 Sweet cherry (Prunus avium) pit oil
 Synthetic jojoba oil
 Synthetic wax
 Tallow
 Tetradecylcyclopentyl stearate
 Tocopheryl acetate
 Tricaprin
 Tricaprylin
 Tricaprylyl stearate
 Tricholoma matsutake extract
 Tridecyl behenate, T. cocoate
 Tridecyl erucate, T. nempentanoate
 Tridecyl octanoate, T. stearate
 Tridecyl stearoyl stearate
 Tridecyl trimellitate
 Trihexyldecyl citrate
 Trisocetyl citrate
 Trisostearin
 Trisosteryl citrate
 Trisosteryl trilinoleate
 Trilaurin
 Trilolein
 Trimethylpropylene tricaprylate/tricaprate
 Trimethylpropylene triacetate
 Trimethylpropylene trilaurate
 Trimyristin
 Trioctanoin
 Trioctyldodecyl citrate
 Triolein
 Tripalmitin
 Tripropylene glycol citrate
 Tristearin
 Trundecanoin
 Vegetable oil
 Walnut (Juglans regia) oil
 Wheat (Triticum vulgare) germ oil

Emulsifier
 Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated monoglycerides
 Acrylates/C10-C30 alkyl acrylate copolymer
 Acrylates/vinyl isocyanate copolymer
 Acrylic acid/acrylonitrile copolymer
 2-Aminoethanol
 Ammonium acrylates/acrylonitrile copolymer
 Arachidyl alcohol
 Beeswax
 Behenamidepropyl dihydroxypropyl dimonium chloride
 Behenest-5-10-20-30
 Behenic acid
 Behenyl behate
 Borateammonium phosphatidyl PG-dimonium chloride
 Butyltolanol
 C12-20 acid PEG-8 ester
 C18-36 acid
 Calcium dodecylbenzenesulfonate
 Calcium protein complex

Calcium stearate
 Calcium stearoyl lactylate
 Capramide DEA
 Caprylic/capric acid
 Caprylic/capric glycerides
 Castor oil, ethoxylated
 Cetalkonium chloride
 Cetareth-2-4-5-6
 Cetareth-2 phosphate
 Cetareth-3 phosphate
 Cetareth-8-10-11-12
 Cetareth-10 phosphate
 Cetareth-15-17-20-25
 Cetareth-27-29-30-34
 Cetaryl alcohol
 Cetaryl glucoside
 Ceteth-2-4-6-10-12-13
 Ceteth-16-20-25-30-33
 Cetethyldimonium bromide
 Cetrimonium chloride
 Cetyl dimethicone copolyol
 Cetyl phosphate
 Cholesterol
 Choleth-10-15-24
 Cocamide DEA, C. MEA
 Cocamidopropyl dimethylamine
 Cocamidopropyl PG-dimonium chloride phosphate
 Cocamine
 Coceth-7 carboxylic acid
 Coconut acid
 Copper protein complex
 Cottonseed glyceride
 C12-13 pareth-3-4-9-23
 C16-18 pareth-3-5-5-13-19
 Cyclodextrin
 Decaglycerol monoolerate
 DEA-ceteth-3-phosphate
 DEA-cetyl phosphate
 DEA-cyclohexanecarboxylate
 DEA-oleth-3-phosphate
 DEA-oleth-5-phosphate
 DEA-oleth-10-phosphate
 DEA-oleth-20-phosphate
 Dideceth-10 phosphoric acid
 Diethanolamine
 Diethylaminoethyl stearate
 Diglycerol stearate malate
 Dihydrocholeth-15-20-30
 Dihydrogenated tallow phthalic acid amide
 Dilauryl acetyl dimonium chloride
 Dilauryldimethylammonium dimethicone copolyol phosphate
 Dilauryl acid
 Dimethicone copolyol almondate
 Dimethicone copolyol isostearate
 Dimethicone copolyol laurate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol olivate
 Dimethicone copolyol phthalate
 Dipalmitolethyl hydroxyethylmimonium methosulfate
 Dipropylene glycol
 Disodium hydrogenated cottonseed glyceride sulfosuccinate
 Disodium ricinoleamide MEA-sulfosuccinate
 Disodium stearoyl sulfosuccinate
 Disodium sulfosuccinamide
 Distearyl phthalic acid amide

N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
 Dodecylphenol-ethylene oxide condensate
 Egg (Ovis) yolk extract
 Emulsifying wax NF
 Ethoxylated fatty alcohol
 N-Ethylhexyl-bis-1,4-(N-isostearylamido)propyl-N,N-dimethyl ammonium chlo
 Ethyl hexanediol
 Eugenia gracilis polysaccharide
 Glycereth-26 phosphate
 Glyceryl caprylate, G. caprylate/caprate
 Glyceryl citrate/lactate/linoleate/oleate
 Glyceryl cocosate, G. dilaurate
 Glyceryl diisearate, G. dioleate
 Glyceryl distearate, G. hydroxystearate
 Glyceryl isostearate, G. laurate
 Glyceryl laurate, G. linoleate
 Glyceryl mono-di-tri-caprylate
 Glyceryl myristate, G. oleate
 Glyceryl palmitate, G. ricinoleate
 Glyceryl ricinoleate SE
 Glyceryl stearate, G. stearate citrate
 Glyceryl stearate laurate
 Glyceryl stearate SE
 Glyceryl undecylate
 Glycerol distearate, G. oleate
 Glycol palmitate, G. stearate
 Glycol stearate SE
 Glycolamide stearate
 Glycerophospholipids
 Hydrogenated coco-glycerides
 Hydrogenated cottonseed glyceride
 Hydrogenated lanolin
 Hydrogenated lecithin
 Hydrogenated palm oil
 Hydrogenated soy glyceride
 Hydrogenated tallow glycerides
 Hydrogenated tallow glycerides citrate
 Hydroxyethyl phosphate
 Hydroxylated lanolin
 Hydroxylated lecithin
 Hydroxycocostearyl hydroxystearate
 Hydroxypropyl-bis-
 isostearylamido)propyl dimonium chloride
 Isocetareth-8 stearate
 Isoceteth-10 stearate
 Isoceteth-20
 Isocetyl alcohol
 Isolaureth-6
 Isostearamidopropyl dimethylamine glucoside
 Isostearamidopropyl dimethylamine glycolate
 Isostearamidopropyl laurylacetate dimonium chloride
 Isosteareth-2-3-10-12-20-22-50
 Isosteareth-2-octanoate
 Isosteareth-10 stearate
 Isostearic acid
 Isostearyl diglycerol succinate
 Isostearylamido)propyl dihydroxypropyl dimonium chloride
 Kanaya (Stericula urens) gum
 Laneth-5-10-15-16-30-40
 Laneth-10 acetate
 Lanolin
 Lanolin alcohol
 Lanolin, ultra anhydrous
 Lanolin wax
 Laureamide DEA, L. MEA

3 BETTER IDEAS.

1 BETTER SOURCE.

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Functions

Laureamidopropyl dimethylamine	PEG-5 lanolin, P. oleamine	PEG-20 lanolin, P. laurate
Laureamidopropyl PG-dimootum chloride	PEG-5 soy sterol, P. soyamine	PEG-20 oleate
Laureth-1 -2 -3 -4 -5	PEG-5 stearamine, P. stearate	PEG-20 methyl glucose sesquistearate
Laureth-2-octanoate	PEG-5 tallow amine	PEG-20 sorbitan beeswax
Laureth-3 phosphate	PEG-6 capric/aprylic glycerides	PEG-20 sorbitan isostearate
Laureth-4 carboxylic acid	PEG-6 cocamide	PEG-20 sorbitan tristearate
Laureth-5 carboxylic acid	PEG-6 C12-14 ether	PEG-20 sorbitan trioleate
Laureth-6 -7 -9 -11 -12	PEG-6 dilaurate, P. dioleate	PEG-20 stearate, P. tallow amine
Laureth-11 carboxylic acid	PEG-6 distearate, P. isostearate	PEG-23 oleate, P. stearate
Laureth-16 -20 -23 -25 -30	PEG-6 lauramide, P. laurate	PEG-24 hydrogenated lanolin
Lauryl PCA	PEG-6 oleate, P. palmitate	PEG-25 castor oil
Laurylmethicone copolyol	PEG-6 sorbitan beeswax	PEG-25 phytenol
Lecithin	PEG-6 sorbitan laurate	PEG-25 propylene glycol stearate
Linoleamidopropyl PG-dimootum chloride phosphate	PEG-6 sorbitan oleate	PEG-25 soy sterol, P. stearate
Lithium stearate	PEG-6 sorbitan stearate	PEG-25 castor oil
Magnesium sulfate hepta-hydrate	PEG-6 stearate	PEG-30 castor oil
Malated soybean oil	PEG-6-32	PEG-30 dipolyhydroxystearate
Methoxy PEG-17/dodecyl glycol copolymer	PEG-6-32 stearate	PEG-30 glyceryl cocoate
Methyl gluceth-20 distearate	PEG-7 glyceryl cocoate	PEG-30 glyceryl cocosate
Methyl glucose dioleate, M. g. sesquistearate	PEG-7 hydrogenated castor oil	PEG-30 glyceryl isostearate
Methyl glucose sesquistearate	PEG-7 oleate	PEG-30 glyceryl laurate
MEA-laurate sulfate	PEG-7-5 tallowamine	PEG-30 glyceryl oleate
Myreth-3 -4 -7	PEG-8	PEG-30 glyceryl stearate
Myreth-3 myristate	PEG-8 beeswax, P. castor oil	PEG-30 hydrogenated castor oil
Myristamidopropyl dimethylamine	PEG-8 C12-14 ether	PEG-30 lanolin
Nonoxynol-1 -2 -4 -5 -6 -7	PEG-8 dilaurate, P. dioleate	PEG-30 sorbitan trioleate
Nonoxynol-8 -9 -10 -11 -12 -13	PEG-8 distearate	PEG-32 dilaurate, P. dioleate
Nonoxynol-14 -15 -18 -20 -30 -40 -50	PEG-8 glyceryl laurate	PEG-32 distearate, P. laurate
Nonyl nonoxynol-5 -10	PEG-8 laurate, P. oleate	PEG-32 oleate, P. stearate
Oct (Aventis) flour	PEG-8, P. tallate	PEG-33 castor oil
Octoxynol-1 -3 -5 -8 -10	PEG-9 castor oil	PEG-35 castor oil, P. stearate
Octoxynol 16, 30, 40	PEG-9 distearate	PEG-40 castor oil
2-Octyl dodecyl alcohol	PEG-9 dioleate, P. distearate	PEG-40 glyceryl isostearate
Oxydodecanol	PEG-9 laurate, P. oleate	PEG-40 glyceryl laurate
Oxydodeceth-20 -25	PEG-9 stearate	PEG-40 glyceryl tristearate
Oleamide DEA	PEG-10 castor oil, P. cocamine	PEG-40 hydrogenated castor oil
Oleamidopropyl dimethylamine	PEG-10 coconut oil esters	PEG-40 hydrogenated castor oil PCA isostearate
Oleamine oxide	PEG-10 C12-18 alcohols	PEG-40 sorbitan distearate
Oleic acid	PEG-10 dioleate	PEG-40 sorbitan laurinate
Oleth-2 -3 -4 -5 -6 -7 -8 -9	PEG-10 glyceryl isostearate	PEG-40 sorbitan tetrastearate
Oleth-10 -12 -15 -20 -23	PEG-10 hydrogenated castor oil	PEG-40 stearate
Oleth-25 -30 -40 -50	PEG-10 hydrogenated castor oil tristearate	PEG-40 dodecyl glycol copolymer
Oleth 13	PEG-10 lanolate	PEG-42 babassu glycerides
Oleth-2 phosphate	PEG-10 polyglyceryl-2 laurate	PEG-44 sorbitan laurate
Oleth-3 phosphate	PEG-10 sorbitan laurate	PEG-45 palm kernel glycerides
Oleth-5 phosphate	PEG-10 soy sterol, P. stearamine	PEG-45 safflower glycerides
Oleth-10 phosphate	PEG-10 stearate	PEG-50 lanolin, P. stearamine
Oleth-20 phosphate	PEG-11 babassu glycerides	PEG-50 stearate
Palm acid	PEG-11 castor oil	PEG-60 almond glycerides
Palmitamidopropyl dimethylamine	PEG-12 dilaurate, P. dioleate	PEG-60 castor oil
Palmitic acid	PEG-12 distearate	PEG-60 com glycerides
PEG-2 cocamine, P. distearate	PEG-12 glyceryl dioleate	PEG-60 glyceryl tristearate
PEG-2 hydrogenated tallow amine	PEG-12 laurate, P. oleate	PEG-60 hydrogenated castor oil
PEG-2 laurate, P. laurate SE	PEG-12 stearate, P. tallate	PEG-60 hydrogenated castor oil isostearate
PEG-2 oleamine, P. oleate	PEG-14 avocado glycerides	PEG-60 shea butter glycerides
PEG-2 soyamine, P. stearamine	PEG-15 castor oil	PEG-60 sorbitan tetrastearate
PEG-2 stearate, P. stearate SE	PEG-15 cocamine	PEG-70 mango glycerides
PEG-3 cocamide	PEG-15 glyceryl isostearate	PEG-75
PEG-3 C12-C18 alcohols	PEG-15 glyceryl laurate	PEG-75 castor oil, P. dilaurate
PEG-3 glyceryl isostearate	PEG-15 glyceryl ricinoleate	PEG-75 dioleate, P. distearate
PEG-3 glyceryl tristearate	PEG-15 oleamine, P. oleate	PEG-75 lanolin, P. laurate
PEG-3 glyceryl trioleate	PEG-15, P. stearamine	PEG-75 oleate
PEG-3 laurate, P. sorbitan oleate	PEG-15 tallow amine	PEG-75 shea butter glycerides
PEG-3 stearate	PEG-15 tallow polyamine	PEG-75 stearate
PEG-4 dioleate, P. distearate	PEG-16	PEG-80 sorbitan laurate
PEG-4 dilaurate, P. distearate	PEG-16 hydrogenated castor oil	PEG-90 stearate
PEG-4 glyceryl distearate	PEG-16 soy sterol	PEG-100 castor oil
PEG-4 laurate, P. oleate	PEG-18 stearate	PEG-100 hydrogenated castor oil
PEG-4 stearate	PEG-20 almond glycerides	PEG-100 lanolin, P. stearate
PEG-4 stearyl stearate	PEG-20 castor oil, P. dilaurate	PEG-120 distearate
PEG-4 tallate	PEG-20 dioleate, P. distearate	PEG-130 dilaurate, P. dioleate
PEG-5 castor oil, P. cocamine	PEG-20 glyceryl laurate	PEG-150 distearate, P. lanolin
PEG-5 C12-C18 alcohols	PEG-20 glyceryl oleate	PEG-150 laurate, P. oleate
PEG-5 glyceryl isostearate	PEG-20 glyceryl stearate	PEG-150 stearate
PEG-5 glyceryl sesquioleate	PEG-20 glyceryl tristearate	PEG-200 castor oil
PEG-5 glyceryl stearate	PEG-20 hydrogenated castor oil	PEG-200 glyceryl stearate
PEG-5 glyceryl tristearate	PEG-20 hydrogenated lanolin	PEG-200 hydrogenated castor oil

Functions

PEG-200 laurate, P. oleate
PEG-400 laurate
Phosphate esters
Phosphated amine oxides
Phospholipids
Poloxamer 101, 146, 122, 123, 124
Poloxamer 181, 182, 184, 185, 235, 237
Poloxamer 238, 334, 338, 407
Polyglyceryl-2 oleate
Polyglyceryl-2 polyhydroxystearate
Polyglyceryl-2 sesquioleate
Polyglyceryl-2 stearate
Polyglyceryl-2, PEG-4-distearate
Polyglyceryl-2, PEG-4-stearate
Polyglyceryl-3 diisosteate, P. dioleate
Polyglyceryl-3 distearate
Polyglyceryl-3 methylglucose distearate
Polyglyceryl-3 oleate, P. polydioleate
Polyglyceryl-3 stearate
Polyglyceryl-4 oleate, P. stearate
Polyglyceryl-6 dioleate, P. distearate
Polyglyceryl-6 laurate, P. myristate
Polyglyceryl-6 oleate, P. polyricinoleate
Polyglyceryl-6 stearate
Polyglyceryl-10 dioleate
Polyglyceryl-10 diisosteate
Polyglyceryl-10 diisosteate, P. dipalmitate
Polyglyceryl-10 diisosteate, P. isosteate
Polyglyceryl-10 laurate, P. linoleate
Polyglyceryl-10 mixed fatty acids
Polyglyceryl-10 myristate
Polyglyceryl-10 oleate
Polyglyceryl-10 pentaoleate
Polyglyceryl-10 stearate
Polyglyceryl-10 tetraoleate
Polyglyceryl-10 trioleate
Polyoxyethylene polyvinylpropylene glycol
Polyquaternium-5, -11
Polysebacate 20, 21, 40, 60, 61
Polysebacate 65, 80, 81, 85
Potassium alginate, P. cetyl phosphate
Potassium laurate, P. myristate
Potassium tallowate
PPG-1-PEG-9 lauryl glycol ether
PPG-2-ceteareth-9
PPG-3 isosteareth-9
PPG-3 PEG-6 oleyl ether
PPG-4-buteth-7
PPG-4-ceteth-20
PPG-4-ceteth-10 phosphate
PPG-8 oleate
PPG-10 netyl ether phosphate
PPG-13-PEG-50 lauridin
PPG-15 stearyl ether
PPG-24-buteth-27
PPG-25 laurith-25
PPG-26-buteth-26
PPG-26 oleate
PPG-36 oleate
Propylene glycol alginate, P. dioleate
Propylene glycol hyaluronate
Propylene glycol laurate, P. ricinoleate
Propylene glycol ricinoleate SE
Propylene glycol stearate
Propylene glycol stearate, SE
Quaternium-33
Rape seedamidopropyl ethyldimethionium ethosulfate
Rice (Oryza sativa) bran wax
Ricinoleamide DEA
Ricinoleic acid
Saponins
Selenium protein complex
Silicone quaternium-5, -6
Sodium acrylate/acrylonitrile copolymer
Sodium capryl lactylate
Sodium carboxymethylcellulose
Sodium cocoyl sulfate

Sodium C12-15 pereth-15 sulfonate
Sodium isostearyl lactylate
Sodium laurate-17 carboxylate
Sodium lauryl lactylate
Sodium lauryl sulfate
Sodium monooxyol-6 phosphate
Sodium oleyl sulfate
Sodium oleate
Sodium oleyl sulfate
Sodium phosphate
Sodium stearoyl lactylate
Sorbeth-20
Sorbitan isosteate, S. laurate
Sorbitan oleate, S. palmitate
Sorbitan sesquioleate
Sorbitan stearate, S. trioleate
Soyamidopropyl dimethylamine
Soyamine
Stearamide DEA
Stearamide DIBA-stearate
Stearamidoethyl diethylamine
Stearamidopropyl dimethylamine lactate
Stearamidopropyl PG-dimethionium chloride phosphate
Stearamine
Stearamine oxide
Stearath-2, -4, -6, -7, -10, -11, -13
Stearath-2 phosphate
Stearath-15, -20, -21, -30, -100
Stearic acid
Sucrose cocostearate, S. distearate
Sucrose stearate
Synthetic beeswax
Tallow glyceride, acetylated hydrogenated
Tallowamide DEA

Tallowamidopropyl dimethylamine
Talloweth-6
Tetra sodium dicarboxystyryl stearyl sulfonamide
TEA-acrylates/acrylonitrile copolymer
Tissue extract
Triticareth-4 phosphate
Trideceth-3, -5, -6, -7, -8
Trideceth-9, -10, -12, -15
Tridecyl ethoxylate
Triethanolamine
Trioleth-4 phosphate
Tritolein
Trisodium HEDTA
Tristearin

Essential oil
Fermented vegetable
Ganoderma lucidum oil
Lipase
Papain
Soy (Glycine soja) protein
Superoxide dismutase

Ascalus chinensis extract
Artemisia apocynacea extract
Brassica rapa-depressa extract
Caraway (Carum carvi) oil
Cardamom (Elettaria cardamomum) oil
Clove (Eugenia caryophyllus) oil
Eclipta alba extract
Eucalyptus globulus oil
Euphorbia corollata extract
Euterpe precatoria extract
Hieracium holotrichum extract
Kadsura odora extract



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Functions

Ligustrum lucidum extract	PVP/MA decadiene crosspolymer	Laureamidopropyl betaine
Lysimachia foenum-graecum extract	PVP/Dimethiconylacrylate/polyacrylamyl/polyglycol ester	Lauryl betaine
Melaleuca bracteata extract	PVP/dimethylaminoethylmethacrylate copolymer	Myristamidopropyl dimethylamine dimethicone copolyol phosphate
Melaleuca hypericifolia extract	PVP/dimethylaminoethylmethacrylate/polyacrylamyl/polyglycol ester	Myristamine oxide
Melaleuca xylopyrocarp extract	PVP/tricosenol copolymer	Ocetyldecyl betaines
Melaleuca ucinata extract	PVP/tetradecene copolymer	Oleamide DEA, O, MIPA
Melaleuca wilsonii extract	PVP/hydrolyzed wheat protein copolymer	Oleyl betaine
Nasturtium sinensis extract	Rice peptide	Palm keramide DEA
Nelumbium speciosum extract	Sericin	PEG-3 lauramine oxide
Paulownia imperialis extract	Shea butter (Butyrospermum parkii)	PEG-15 stearyl ether benzoate
Rosemary (Rosmarinus officinalis) oil	Shells	PEG-7000
Sesilium spp. extract	Sodium C12-15 parath-7 sulfonate	Sodium cocamidopropionate
Trichomonas japonica extract	Sodium hyaluronate	Sodium cocoyl isethionate
Wickhamia somniferum extract	Soluble collagen	Sodium laureth sulfate
Yuzu oil	Soluble keratin	Sodium lauryl wheat amino acids
Ziziphus jujuba extract	Soluble wheat protein	Sodium octoynol-2 ethane sulfonate
	TEA-acrylates/acrylonitriloxigen copolymer	Soyamidopropyl betaine
Exfoliant	Toxylamide/epoxy resin	Tallowamide MEA
Apricot (Prunus armeniaca) kernel powder	Tricosenyl PVP	
Glycolic acid	Trichonium hydrolyzed collagen ethosulfate	Foam stabilizer
Jojoba (Buxus chinensis) seed powder	Wheat peptide	Babassamidopropylamine oxide
Lactic acid		Behenamine oxide
Papain	Fixative	Caprylyl pyrrolidone
PEG 11-Avocado Glyceryl	Acrylates copolymer	Cocamine oxide
Willow (Salix alba) bark extract	Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer	Cocamide DEA, C, MEA, C, MIPA
	AMP-acrylates copolymer	Cocamidopropyl betaine
Fiber	Hydrolyzed zein	Cocamidopropyl hydroxysulfate
Corn (Zea mays) cob powder	Methacryloyl ethyl betaine/acrylates copolymer	Cocamidopropyl lauryl ether
Nylon-66	Methyl rosinate	Cocamidopropylamine oxide
Oat (Avena sativa) bran, meal	Polyquaternium-4, -10, -29	Cocamine oxide
Rayon	PPG-20 methyl glucose ether	Dihydroxyethyl C12-15 alkoxypropylamine oxide
	Sodium polystyrene sulfonate	Dihydroxyethyl cocamine oxide
Film former		Dihydroxyethyl ulowamine oxide
Acetylated lanolin	Flavor (aroma)	Erucamidopropyl hydroxysulfate
Acrylates/hydroxyesters acrylates copolymer	Benzaldehyde	Hydroxypropyl methylcellulose
Acrylates/octylacrylamide copolymer	Caraway (Carum carvi) oil	Isostearamide DEA
Acrylates copolymer	Cardamom (Elettaria cardamomum) oil	Lauramide DEA, L, MEA
Alkylated polyvinylpyrrolidone	Cinnamon (Cinnamomum cassia) oil	Laureamidopropylamine oxide
Ammonium acrylates/acrylonitriloxigen copolymer	Clove (Eugenia caryophyllus) oil	Lauramine oxide
Bettaglucan	Ethyl vanillin	Laureth-10
Bladderwrack (Fucus vesiculosus) extract	Eucalyptus globulus oil	Lauric-10oleic DEA
Carboxymethylchitosan	Flavor (aroma)	Lauryl-10oleic diethanolamide
N-Carboxymethylchitosonium	Glutamic acid	Lauryl-myristoyl diethanolamide
Chitosan lactate	Glyceric acid	Lauryl pyrrolidone
Collagen	Glyceric acid	Linoleamide MEA
Collagen phthalate	Glyceric acid	Myristamide DEA, M, MEA
Colloidal oatmeal	Glyceric acid	Oleamide MEA
Desamido collagen	Glyceric acid	Palmitamide MEA
Disostearyl trimethylpropane siloxy silicate	Glyceric acid	PEG-3 lauramide
DMHF	Glyceric acid	PEG-4 oleamide
Ethyl ester of hydrolyzed silk	Glyceric acid	Ricoinoleamide MEA
Ethylcellulose	Glyceric acid	Sesamide DEA
Gellan gum	Glyceric acid	Wheat geramide DEA
Glycerin/diethylene glycol/adipate crosspolymer	Glyceric acid	
High beta-glucan barley flour	Glyceric acid	Foamer
Hydrolyzed collagen	Glyceric acid	Ammonium laureth sulfate
Hydrolyzed keratin	Glyceric acid	Ammonium laureth-5 sulfate
Hydrolyzed oat protein	Glyceric acid	Ammonium laureth-12 sulfate
Hydrolyzed pea protein	Glyceric acid	Ammonium lauryl sulfate, A, L, sulfosuccinate
Hydrolyzed reticulin	Glyceric acid	Ammonium nonyl sulfate
Hydrolyzed RNA	Glyceric acid	Capryl caprylylglucoside
Hydrolyzed silk	Glyceric acid	Cetyl betaine
Hydrolyzed soy protein	Glyceric acid	Cocamide
Hydrolyzed wheat protein	Glyceric acid	Cocamidopropyl dimethylamine
Hydrolyzed wheat protein/dimethicone copolyol phosphate copolymer	Glyceric acid	Cocamidopropyl dimethylamine lactate
Hydrolyzed wheat protein/PVP copolymer	Glyceric acid	Cocamidopropyl hydroxysulfate
Hydroxypropylchitosane	Glyceric acid	DEA-laureth sulfate
Hydroxypropyltrimonium gelatin	Glyceric acid	DEA-lauryl sulfate
Jojoba (Buxus chinensis) oil	Glyceric acid	Decyl glucoside
Lactoglobulin	Glyceric acid	Disodium caproylphosphatate
Myristoyl hydrolyzed collagen	Glyceric acid	Disodium caproylphosphatate
Nitrocellulose	Glyceric acid	Disodium caproylphosphatate
Oat (Avena sativa) extract, protein	Glyceric acid	Disodium cocamidopropionate
Polyethylene, ionomer	Glyceric acid	Disodium lauroamphodipropionate
Polyquaternium-6, -7, -11, -22, -39	Glyceric acid	Disodium lauroamphodipropionate
Polyvinyl acetate, P, alcohol	Glyceric acid	Disodium lauryl sulfosuccinate
Procollagen	Glyceric acid	Disodium oleamide MEA-sulfosuccinate

Functions

Oleyl dimethylamidoethyltrimonium ethanolate	VA/ethyl maleate/isobornyl acrylate copolymer	Panthenol ethyl ether
Palmitoethanolamine	VA/crotonates/vinyl neodecanate copolymer	PCA
Panthenol ethyl ether	VA/crotonates/vinyl propionate copolymer	PEG-4
Paulownia imperialis extract	VA/crotonates copolymer	Polyamino sugar condensate
Peach (Prunus persica) leaf extract	Vinyl caprolactam/PVP/	Potassium lactate
PEG-2 cocomonium chloride	dimethylaminoethylmethacrylate copolymer	Propylene glycol
PEG-120 jojoba acid/alcohol		Propyrimonium hydrolyzed collagen
PG-hydroxyethylcellulose lauryldimonium chloride		Propyrimonium hydrolyzed soy protein
PG-hydroxyethylcellulose cocodimonium chloride		Propyrimonium hydrolyzed wheat protein
PG-hydroxyethylcellulose lauryldimonium chloride		Quaternium-22
PG-hydroxyethylcellulose stearylmonium chloride		Rice (Oryza sativa) germ oil
Phenyl trimethicone		Sea Salts (Marin salt)
Phospholipids		Shea butter (Butyrospermum parkii)
Phytantriol		Silk powder
Polyoxyethylene polyoxypropylene glycol		Sodium behenyl lactylate
Polypyrrolidone		Sodium ceryl lactylate
Polyquaternium-4, -6, -7, -10		Sodium cocoyl lactylate
Polyquaternium-22, -28, -39		Sodium dihydroxylate
PPG-5-ceteth-10 phosphate		Sodium isostearyl lactylate
Propyrimonium hydrolyzed collagen		Sodium lactate, S. lauryl lactylate, S. PCA
Propyrimonium hydrolyzed soy protein		Sodium polyglutamate
Propyrimonium hydrolyzed wheat protein		Sodium stearyl lactylate
Quaternium-18, -75, -81, -82		Sorbitan laurate
Quaternium-79 hydrolyzed keratin		Sorbitan sequelesulfate
Quaternium-79 hydrolyzed silk		Sorbitol
Sambucus nigra extract, oil		Sphingolipids
Sesamidipropylmonium chloride		TEA-PCA
Silicone quaternium-1, -8		Urea
Sodium cocamphosulfate		
Sodium cocoyl hydrolyzed collagen		Hydrotropes
Sodium polystyrene sulfonate		Ammonium cuneosulfonate
N-Soy-4-3-imidopropyl-N,N-dimethyl-N-ethyl ammonium ethyl sulfate		Ammonium xylenesulfonate
Stearic acid		Cetamine oxide
Stearalkonium chloride		Cocamidopropylamine oxide
Stearamidopropyl dimethylamine		Laureamine oxide
Stearidimonium hydroxypropyl hydrolyzed wheat protein		Potassium terebthalensulfate
Steartrimonium chloride		PPG-3-isododecyl-4, -6, -9, -12
Steartrimonium hydroxyethyl hydrolyzed collagen		Sodium cuneate sulfonate
N-Stearyl-3-imidopropyl-N,N-dimethyl-N-ethyl ammonium ethyl sulfate		Sodium laurth-13-carboxylate
Stenocylx misali extract		Sodium toluene sulfonate
Sulfur		Sodium xylene sulfonate
Tallow-bezardyl(dimethylammonium chloride, hydrogenated)		Tridecyl-19-carboxylic acid
Tallowvirmonium chloride		
Tea (Camellia sinensis) oil		Intermediates
TEA-cocoyl hydrolyzed soy protein		Caprylic acid
Theroyal methionate		Deceth-3
Trimethylsilylamidodimethylamine		Diethyl succinate
Wheat amino acids		Dimethylammonioethylamine
		DM hydramin
		Dodecylbenzene sulfonic acid
		Ethylene dichloride
		4-Ethoxy-3-nitro aniline
		Laureamine
		Methyl benzene, M. cocate
		Methyl isostearyl, M. laurate
		Methyl myristate, M. palmistate
		Oleic acid
		Ricinateic acid
		Tall oil acid
		Tallow acid
Hair set resin polymer		Lathering agent
Acrylates/acrylamide copolymer		Ammonium cocoyl sarcosinate
Acrylates/PVP copolymer		Ammonium C12-15 alkyl sulfate
Acrylates/hydroxyesters acrylates copolymer		Ammonium lauryl sarcosinate
Acrylates/octylacrylamide copolymer		Cocamide MEA ethylate
AMP-acrylates copolymer		Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen
Butyl ester of PVM-MA copolymer		Lauryl sarcosine
Carboxylated vinylacetate copolymer		Myristyl sarcosine
Diglycol/CHDM/isophthalates/SIP copolymer		Sodium cocoyl sarcosinate
Eclipsa alba extract		Sodium lauryl sarcosinate
Ethyl ester of PVM/MA copolymer		Sodium methyl cocoyl laurate
Hydroxypropyl chitosan		Sodium myristyl sarcosinate
Isopropyl ester of PVM/MA copolymer		TEA-cocoyl sarcosinate
Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer		TEA-lauryl sarcosinate
Polyethacrylamidopropyltrimonium chloride		
Polypropylene glycol oligosulfonate		Lubricant
PVP		Aluminum salt oleyl succinate
PVP/dimethylaminoethylmethacrylate copolymer		Ammonioethicone
PVP/Polycarbonyl polyglycol ester		
PVP/VA copolymer		
PVP-VA-vinylpyrrolidone copolymer		
Sodium polyacrylate		
	Hair sheen	
	Maidenhair fern extract	
	Tetrasorbocetyltrimonium methicone	
	Hair waving	
	Ammonium thioglycolate, A. thiolactate	
	Argania spinosa oil	
	L-cysteine HCL	
	Cymene	
	Diammonium dihydroxyglycolate	
	Dilauryl thiodipropionate	
	Ethanolamine sulfite, E. thioglycolate	
	Ethanolamine thiolactate	
	Glycerol thioglycolate	
	Hydroxyethyl diisooctadecylsuccinate	
	Jojoba ester	
	Monochloroamine thiolactate	
	Shea butter, ethoxylated	
	Sodium thioglycolate	
	Thioglycerol	
	Thioglycolic acid	
	Thiolactic acid	
	Humectant	
	Acetamide MEA	
	Acetyl monoethanolamine	
	6-(N-Acetyl amino)-4-oxyhexyltrimonium chloride	
	Adenosine phosphate	
	Ammonium lactate	
	Atelocollagen	
	Calcium panthothenate	
	Calcium stearoyl lactylate	
	Carboxymethyl chitin	
	Carboxymethyl chitosan succinamide	
	Chitosan PCA	
	Cholesteryl hydroxysearate	
	Collagen amino-polyisoxane hydrolyzate	
	Coloidal oatmeal	
	Copper PCA methylalcohol	
	Dimethicone copolyol laurate	
	Potassium glycerophosphate	
	Ethyl ester of hydrolyzed silk	
	Fatty quaternary amine chloride complex	
	Glucose glutamate	
	Glycerol-4,5-lactate	
	Glycerol-7, -12, -26	
	Glyoxin	
	Honey extract	
	Hydrogenated passion fruit oil	
	Hydrolyzed casein	
	Hydrolyzed fibronectin	
	Hydrolyzed glycosaminoglycans	
	Hydrolyzed oat protein	
	Hydrolyzed silk	
	Hydrolyzed soy protein	
	Hydroxypropyl chitosan	
	Hydroxypropyltrimonium hydrolyzed casein	
	Hydroxypropyltrimonium hydrolyzed silk	
	Hydroxypropyltrimonium hydrolyzed soy protein	
	Hydroxypropyltrimonium hydrolyzed wheat protein	
	Keratin amino acids	
	Lactamide DGA, MEA	
	Lactamidopropyl trimonium chloride	
	Lactic acid	
	Lactone	
	Lauryl lysine	
	Mahitot	
	Manitol	
	Methyl gluceth-10, -20	
	Nettle gum	
	Osi (Avena sativa) extract, protein	
	Panthenol	

Functions

Isobaccharate	Embelia officinalis extract	Methylsilanol chalcinate, M. mannuronate
Lanosterol	Ethyl minkate	Milk amino acids
Octyl pargarate, O. stearic	Eugenia jambolana extract	Mineral oil (Paraffinum liquidum)
Polysorbates	Evening primrose (Oenothera biennis) extract, oil	Molybdenum aspartate
Polysorbates/isobaccharate/acetoacetic	Galla sinensis extract	Moutiri spingans extract
Polysorbates/isobaccharate/acetoacetic	Ganoderma lucidum oil	Natto gum
Silica silylate	Ginseng (Panax ginseng) extract	Nelumbium speciosum extract
Trihydroxypropylamido hydroxy propyl myristyl ether	Gleditsia sinensis extract	Neopentyl glycol dicaprate
Trimethylsilyloxy silicate	Glycerin-12	Oil (Avena sativa) protein
	Glyceryl elaginate, G. collagenate	Octyl hydroxystearate
	Glyceryl polymericacylate	Ophiopogon japonicus extract
	Glycolic acid	Orange (Citrus aurantium dulcis) peel wax
	Glycolipids	Palmito extract
	Glycosaminoglycans	Parthenine
	Glycosphingolipids	Paulownia ethyl ether
	Gnetum amazonicum extract	Paraffin
	Grape (Vitis vinifera) seed oil	Partially hydrogenated soybean oil
	Hazel (Corylus avellana) nut oil	Peamu (Arachis hypogaea) oil
	Honey extract	Peanut (Arachis hypogaea) oil
	Hyaluronic acid	PEG-4, -6, -8, -12
	Hybrid safflower (Carthamus tinctorius) oil	PEG-70 mango glycerides
	Hydrogenated castor oil	PEG-75 shea butter glycerides
	Hydrogenated coconut oil	PEG-75 shored butter glycerides
	Hydrogenated cottonseed oil	PEG-100 stearate
	Hydrogenated lecithin	Pentaerythrityl isostearate/caprate/caprylate/adipate
	Hydrogenated palm oil	Pentaerythrityl stearate/caprate/caprylate/adipate
	Hydrogenated polyisobutene	Pentylene glycol
	Hydrogenated soybean oil	Pentaerythrityl methylisopropyl ether
	Hydrogenated soybean/cottonseed oil	Petrolatum
	Hydrogenated vegetable oil	Petroleum wax
	Hydrolyzed carboxylprotein	Phaffia spp. extract
	Hydrolyzed collagen	Phacelia (Phacelia vera) nut oil
	Hydrolyzed elastin	Phacelia protein
	Hydrolyzed fibrinogen	Phanolan extract
	Hydrolyzed glycosaminoglycans	Polyamino sugar condensate
	Hydrolyzed keratin	Polybutene
	Hydrolyzed milk protein	Polyunsaturated fatty acids
	Hydrolyzed oils	Potassium DNA, P. lactate, P. PCA
	Hydrolyzed pea protein	PPG-8(SMD) copolymer
	Hydrolyzed placental protein	PPG-20 methyl glucose ether distearate
	Hydrolyzed rice protein	Propylene glycol dicaprylate/dicaprate
	Hydrolyzed transgenic collagen	Propylene glycol dicosanoate
	Hydrolyzed serum protein	Pumpkin (Cucurbita pepo) seed oil
	Hydrolyzed silk	Quinone (Chenopodium quinoa) extract
	Hydrolyzed sweet almond protein	Rapeseed (Brassica campestris) oil
	Hydrolyzed wheat protein	Rehmannia chinensis extract
	Hydroxyethyl chitosan	Rice (Oryza sativa) bran oil
	Isositol	Rose Water
	Isocetyl salicylate	Royal jelly extract
	Isosteryl hydrolyzed animal protein	Saccharide isomerase
	Jojoba (Buxus chinensis) oil	Saccharomycoccus lysate extract
	Jojoba esters	Saccharomycoccus protein ferment
	Keratin amino acids	Safflower (Carthamus tinctorius) oil
	Kiwi (Actinidia chinensis) fruit extract	Selenium aspartate, S. protein complex
	Kola (Cola acuminata) extract	Sericin
	Kukui (Aleurites moluccana) nut oil	Serum albumin
	Lactamide DGA, L. MEA	Sesame (Sesamum indicum) oil
	Lactic acid	Shea butter (Butyrospermum parkii) extract
	Lactobacillus/whew ferment	Shea butter (Butyrospermum parkii) extract
	Lactococcus hydrolyse	Shorea stenoptera butter
	Lactoyl methylsilanol elastinate	Silk amino acids
	Laurel alcohol	Sodium carboxymethyl beta-glucan
	Lauryl PCA	Sodium chondroitin sulfate
	Lecithin	Sodium DNA, S. hyaluronate
	Lesquerella fendleri oil	Sodium lactate, S. PCA
	Liposomes	Soluble collagen
	Lysine PCA	Soluble transgenic elastin
	Macadamia ternifolia nut oil	Soybean (Glycine soja) oil
	Magnesium aspartate	Spherical cellulose acetate
	Malitol	Spondias amara extract
	Manganese aspartate	Squalene
	Mango (Mangifera indica) oil	Stomach extract
	Mannan	Sunflower (Helianthus annuus) seed oil
	Marine poly(vinylsaccharide)	Superoxide dismutase
	Mauritella armata extract	Tissue extract
	Maximilliana regia extract	Tocopherol acetate, T. linoleate
	Meadowfoam (Limnathes alba) seed oil	Tomato (Solanum lycopersicum) extract
	Melaleuca hypericifolia extract	

Functions

Tormentil (<i>Potentilla erecta</i>) extract	Stearyl searate	Ammonium acrylates/acrylonitrile copolymer
Trihalone	Styrene homopolymer	AMP-acrylates copolymer
Triundecanoin	Styrene/acrylates copolymer	AMP-isostearoyl hydrolyzed collagen
Vegetable oil	Styrene/PVP copolymer	Butylacrylate of PVM-MA copolymer
Walnut (<i>Juglans regia</i>) oil	Tris(isocyanate) PEG-6 esters	Calcium carboxen
Wuerceax (<i>Nasturtium officinale</i>) extract	Plasticizer	Carboxylated vinylacetate terpolymer
Wheat (<i>Triticum vulgare</i>) germ extract, germ oil	Acetyl tributyl citrate	Ceareth-2 phosphate
Yarrow (<i>Achillea millefolium</i>) extract	Acetyl triethyl citrate	Ceareth-5 phosphate
Wheat amino acids	AMP-isostearoyl hydrolyzed wheat protein	Ceareth-10 phosphate
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	AMPD-isostearoyl hydrolyzed collagen	Ceareth-29, -34
Yogurt filtrate	Cyclohexane dimethanol dibenzoate	Coco-glucoside
Zinc aspartate	Dibutyl phthalate	Cocodimethonium hydroxypropylglycerol cellulose
Ziziphus jujuba extract	Diethyl phthalate	C12-13 pareth-4, -9, -23
Naturalizer	Diethylene glycol dibenzoate	DEA-ceareth-2-phosphate
3-Aminobenzal	Diisopropyl sebacate	DEA-oleth-5-phosphate
Aminocetyl propanediol	Dimethicone copolyol	DEA-oleth-20-phosphate
Aminomethyl propanediol	Dimethyl phthalate	Diglycol/CHDM/isophthalate/SIP copolymer
Aminomethyl propanol	Dipropylene glycol dibenzoate	Diisopropyl dimer diisoleate
Ammonium carbonate	Ethyl ester of hydrolyzed keratin	Diisostearoyl trimethylolpropane siloxyl silicate
Calcium hydroxide	Glycerol tribenzoate	Diisostearoyl dimer diisoleate
Dibutanolamine	Glycol	Dilnoleic acid
Ethanolamine	Hydrolyzed serum protein	Dodecanedioic acid/cearethyl alcohol/glycol copolymer
Glucamine	Isocetyl salicylate	Eclipsa alba extract
Isopropylamine	Isocetyl benzoate	Ethyl ester of PVM/MA copolymer
Isopropylamine	Isooctene	Ethylene/acrylic acid copolymer
2-Methyl-4-hydroxypyridine	Isopropyl lanolate	Ethylene/VA copolymer
Morpholine	Isostearoyl hydrolyzed collagen	Glycerin-26 phosphate
Sodium bromate	Lauryl hydrolyzed collagen	Hyaluronic acid
Succinic acid	Marine collagen	Hydrolyzed RNA
Tetrahydroxypropyl ethylenediamine	Monostearoyl citrate	Hydrolyzed wheat protein polysiloxane polymer
Triethanolamine	Neopentyl glycol dibenzoate	Hydroxypropyltrimonium hydrolyzed collagen
Tromethamine	Octyl benzoate, O. laurate	Hydroxypropyltrimonium hydrolyzed wheat protein
Oil absorbent	PEG-60 Shea butter glycerides	Laureth-40
Hydrated silica	Pentaerythritol tetraazelaate	Lauryldimethonium hydroxypropyl hydrolyzed soy protein
Polymethyl methacrylate	Polyoxyethylene glycol dibenzoate	Methacryloyl ethyl betaine/acrylates copolymer
Silicone diethoxy hydrate	Propylene glycol dibenzoate	Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer
Walnut (<i>Juglans regia</i>) shell powder	PPG-12-PEG-50 lanolin	Octyl-2 phosphate
Ointment base	PPG-20 cetyl ether	Octyl-3 phosphate
Borage (<i>Borago officinalis</i>) seed oil	PPG-20 lanolin alcohol ether	Octyl-3 lanolate
Caprylic/capric/stearic triglyceride	Propylene glycol dibenzoate	PEG-4 searate
Glycerol cocoate	Propylene glycol myristyl ether acetate	PEG-5M
Hydrogenated coco-glycerides	Rice (<i>Oryza sativa</i>) bran wax	PEG-7 glyceryl cocoate
Lanolin	Serum protein	PEG-8 glyceryl laurate
Mink oil	Tosylamide/decyl resin	PEG-8/SMDI copolymer
Oleostearine	Tricetin	PEG-9 castor oil
Tallow	Triethyl citrate	PEG-9M
Opacifier	Triethyl citrate	PEG-11 babassu glycerides
Barium sulfate	Trimethyl pentanediol dibenzoate	PEG-12 palm kernel glycerides
C12-16 alcohols	Trimethylheptanediol benzoate	PEG-12 searate
Cearethyl octanoate	Polish	PEG-14 avocado glycerides
Cetyl myristate, C. palmitate	Acrylates copolymer	PEG-15 glyceryl laurate
Cocamidopropyl lauryl ether	Aluminum silicate	PEG-20 corn glycerides
Glycerol distearate	Neatfoot oil	PEG-20 evening primrose glycerides
Glycerol hydroxystearate	Tallow	PEG-20 glyceryl oleate
Glycerol myristate, G. stearate	Polymer	PEG-23 oleate
Magnesium myristate	Acrylamide sodium acrylate copolymer	PEG-23M
PEG-2 distearate, P. stearate	Acrylates-VA crosspolymer	PEG-29 castor oil
PEG-2 searate SE	Acrylates/acrylamide copolymer	PEG-42 babassu glycerides
PEG-3 distearate	Acrylates/hydroxyesters acrylates copolymer	PEG-45 safflower glycerides
Propylene glycol myristate, P. g. stearate	Acrylates/octylacrylamide copolymer	PEG-45M
Stearamide	Acrylates/stearate-20 methacrylate copolymer	PEG-60 evening primrose glycerides
Stearamide DIBA-stearate	Adipic acid-epoxypropyl diethylenetriamine copolymer	PEG-60 hydrogenated castor oil
Stearamide MEA	Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer	PEG-75 castor oil
Stearamide MEA-stearate	Ammonium acrylates copolymer	PEG-90M
Stearamidopropyl dimethylamine laurate		PEG-120 distearate

3 BETTER IDEAS.



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Functions

PEG-150 laurin
PEG-160M
PG-hydroxyethylcellulose lauryldimonium chloride
PG-hydroxyethylcellulose cocodimonium chloride
PG-hydroxyethylcellulose stearyldimonium chloride
Polyethylene, ionomer
Polyethylene, micronized
Polyethylene, oxidized
Polyglyceryl-3 polyhydroxystearate
Polymethylacrylamidopropyltrimonium chloride
Polyquaternium-6, -7, -10, -11, -22, -39
Polysilicone-8
Potassium alginate
Potassium lauryl collagen amino acids
Potassium lauryl hydrolyzed soy protein
Potassium lauryl wheat amino acids
PPG-8/SMDI copolymer
PPG-12/SMDI copolymer
PPG-51/SMDI copolymer
PVM/MA decadiene crosspolymer
PVP/dimethylaminoethylmethacrylate copolymer
PVP/VA copolymer
Sodium cocoyl hydrolyzed wheat protein
Steardimonium hydroxypropyl hydrolyzed wheat protein
Steareth-2 phosphate
TEA-acrylates/acrylonitrile copolymer
Tosylamide/epoxy resin
Tosylamide/formaldehyde resin
Trideceth-5, -6, -7, -8
VA/butyl maleate/isobornyl acrylate copolymer
VA/crotonates/vinyl neodecanoate copolymer
Vinyl caprolactam/PVP
vinyl dimethylamine/ethylmethacrylate copolymer
Wheat (Triticum vulgare) protein
Xanthan gum

Powder
Acrylate copolymer, spherical powder
Attapulgite
Boron nitride
Calcium aluminum borosilicate
Calcium carbonate
Cellulose triacetate
Corn (Zea mays) cob powder, starch
Hydrogenated jojoba wax
Magnesium carbonate, M. myristate
Magnesium stearate
Mica
Microcrystalline cellulose
Nylon-6
Nylon powder
Oat (Avena sativa) starch
Polyamide 12
Polyethylene
Polymethyl methacrylate
Polymethylsiloxane
PTFE
Silica
Silk powder
Spherical cellulose acetate
Talc
Tapioca dextrin
Zinc laurate

Powder, absorbent
Aluminum starch octenylsuccinate
Clays (white, yellow, red, green, pink)
Sorbitol
Tapioca

Preservative
Alcohol
Ascorbic acid
Ascorbyl palmitate

Benzalkonium chloride
Benzethonium chloride
Benzoic acid
Benzyl alcohol
Benzylparaben
5-Bromo-2-nitro-1,3-dioxane
2-Bromo-2-nitropropane-1,3-diol
Butylparaben
Calcium propionate
Cetrimonium bromide
Cetyl pyridinium chloride
Chloroxylinol
Chlorophenol
o-Cymen-5-ol
Diazolidinyl urea
Dichlorobenzyl alcohol
Dichlorophene
Dioxomethylolbutylsulfone
Dimethyl hydroxymethyl pyrazole
Dimethyl oxazolidine
Disodium EDTA
DMDM hydantoin
EDTA
Erythorbic acid
7-Ethylthioxoxazolidine
Ethylparaben
Fenitropropyl officinalis oil
Formaldehyde
Glucal
Glycerol laurate
HEDTA
Hexamidine diisethionate
Hexidine
Imidazolidinyl urea
Isobutylparaben
Isopropyl sorbate
Isopropylparaben
MDM hydantoin
Methanamonium chloride
Methyl paraben sodium
Methylchloroisothiazolinone
Methylchloro glutaronitrile
Methylisothiazolinone
Methylparaben
Muzaron (Cordyceps sabolifera) extract
Myristonium bromide
Pentastatium pentate
Pentetic acid
Phenethyl alcohol
Phenol
Phenyl mercuric acetate
o-Phenylphenol
Polysiloxanopropyl biguanide
Polymethoxy bicyclic oxazolidine
Potassium sorbate
Propylparaben
Quaternium-15
Salicylic acid
Sodium benzoate, S. bisulfate
Sodium butylparaben, S. dehydroacetate
Sodium erythorbate, S. ethyl paraben
Sodium hydroxymethylglycinate
Sodium methabisulfite, S. methylparaben
Sodium o-phenylphenate
Sodium propionate, S. propylparaben
Sodium pyrimidine, S. salicylate
Sodium sulfite
Sorbic acid
Tetrasodium EDTA
Thimerosal
Thymol
Tri (hydroxymethyl) nitromethane
Trisodium EDTA, T. HEDTA
Umic acid
Zinc PCA

Propellant

Buane
Dimethyl ether
Hydrofluorocarbon 152a

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Functions

Isobutane	Sodium caseinate	Liposomes
Propane	Sodium cocoyl hydrolyzed collagen	Magnesium sulfate hepta-hydrate
Protein	Sodium cocoyl hydrolyzed soy protein	Oxydodecyl behenate, O. myristate
Albumen	Sodium myristoyl hydrolyzed collagen	bis-Oxydodecyl stearoyl dimer diisoleate
Alecithinogen	Sodium oleoyl hydrolyzed collagen	Oxydodecyl stearoyl stearate
Blebsin hyacinthina extract	Sodium stearoyl hydrolyzed collagen	PEG-3 stearate
Chrysanthemum morifolium extract	Sodium undecylenoyl hydrolyzed collagen	PEG-4 oleamide
Cocodimethonium hydroxypropyl hydrolyzed collagen	Sodium/TEA-lauryl hydrolyzed collagen	PEG-6 caprylic/caprylic glycerides
Cocodimethonium hydroxypropyl hydrolyzed keratin	Soluble collagen	PEG-7 glyceryl cococate
Cocodimethonium hydroxypropyl hydrolyzed soy protein	Soluble keratin	PEG-16
Cocodimethonium hydroxypropyl hydrolyzed wheat protein	Soluble wheat protein	Propylene glycol dipelargolate
Cocoyl hydrolyzed collagen	Soy (Glycine soja) protein	Resin
Collagen, C. phthalate	Steartrimonium hydroxypropyl hydrolyzed collagen	Acrylates/hydroxyesters acrylates copolymer
Collagen amino-polyloxane hydrolyzate	TEA-cocoyl hydrolyzed collagen	Ethylene vinyl acetate
Deoxyribonucleic acid	TEA-cocoyl hydrolyzed soy protein	Glycerol acetate
Desamido collagen	TEA-lauryl collagen amino acids	Methacryloyl ethyl betaine/acrylates copolymer
Elastin amino acids	TEA-lauryl keratin amino acids	4-Methyl benzeneol/ornamide
Embryo extract	Trachea hydrolyzate	Polypropylene
Ethyl ester of hydrolyzed animal protein	Trichothium hydrolyzed collagen ethosulfate	Polyquaternium-16, -44
Fibrinectin	Wheat (Triticum vulgare) germ extract, protein	Sucrose benzoate
Gelatin	Wheat amino acids	Sequestant
Human placental protein	Wheat peptide	Calcium acetate, C. phosphate, C. sulfate
Hydrolyzed collagen	Wheat protein	Encapsulation and entrapment systems
Hydrolyzed elastin	Protein, hydrolyzed	Pentacosodium triphosphate
Hydrolyzed fish protein	Ethyl ester of hydrolyzed silk	Phosphoric acid
Hydrolyzed hemoglobin	Hydrolyzed casein	Potassium phosphate, P. sodium tartrate
Hydrolyzed keratin	Hydrolyzed elastin	Silicon dioxide hydrate
Hydrolyzed lactalbumin	Hydrolyzed mushroom (Tricholoma matsutake) extract	Sodium citrate, S. gluconate
Hydrolyzed milk protein	Hydrolyzed pea protein	Sorbitol
Hydrolyzed soy flour	Hydrolyzed rice protein	Tartaric acid
Hydrolyzed sweet almond protein	Hydrolyzed serum protein	Tripotassium EDTA
Hydroxypropyltrimonium hydrolyzed collagen	Hydrolyzed silk	Trisodium NTA
Isostearyl hydrolyzed collagen	Hydrolyzed soy protein	Silicone
Keratin	Hydrolyzed vegetable protein	Amino bispropyl dimethicone
Lactoferrin	Hydrolyzed wheat protein	Ammonium dimethicone copolyol sulfate
Lactoglobulin	Hydroxypropyltrimonium hydrolyzed casein	Amomodimethicone
Lauryldimethonium hydroxypropyl hydrolyzed collagen	Hydroxypropyltrimonium hydrolyzed silk	Behenoxymethicone
Marine collagen	Hydroxypropyltrimonium hydrolyzed soy protein	C16-18 alkyl methicone
Methyl lanol elastinate	Hydroxypropyltrimonium hydrolyzed wheat protein	Cetyl dimethicone copolyol
Potassium abietoyl hydrolyzed collagen	Reducing agent	Cyclomethicone/Diisostearyl trimethylsilopropene siloxyl silicate
Potassium cocoyl hydrolyzed collagen	Dimethylsilyl thiodipropionate	Diisostearyl adipate
Potassium myristoyl hydrolyzed collagen	Hydrolyzed zein, iodized	Diisostearyl trimethylsilopropene siloxyl silicate
Potassium oleoyl hydrolyzed collagen	Hydrolyzed zein, sulfonated	Dimethicone
Potassium undecylenoyl hydrolyzed collagen	Zinc formaldehyde sulfoxylate	Dimethicone copolyol
Propyltrimonium hydrolyzed collagen	Refatting agent	Dimethicone copolyol almondate
Propyltrimonium hydrolyzed soy protein	Caprylic/capric triglyceride PEG-4 esters	Dimethicone copolyol isostearate
Propyltrimonium hydrolyzed wheat protein	Cocamide MEPA	Dimethicone copolyol oliveate, D. c. phthalate
Protein hydrolyzates	Disostearyl dimer diisoleate	Dimethicone copolyolamine
Quaternium-79 hydrolyzed keratin	Hydrogenated palm kernel glycerides	Dimethiconol fluoroalcohol diisoleate acid
Quaternium-79 hydrolyzed silk	Isostearyl erucate, I. isostearate	Dimethiconol hydroxystearate, D. stearate
Rice peptide	Lecithin	Diphenyl dimethicone
RNA		Dissodium PG-propyldimethicone thiosulfate
Serum albumin, S. protein		Isopropyl hydroxybutyramide dimethicone copolyol
Silk powder		Methicone

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Proteins
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Functions

Solubilizer

Acetyl monochloroamine
Almond oil PEG-6 esters
2-Aminobutanol
Aminoethyl propanediol
Aminomethyl propanediol, A. propanol
Apricot kernel oil PEG-6 esters
Benzalacetone chloride
Butoxydiglycol
Butyl glucoside
Butylene glycol
Butylacetate
Capric-caprylic mono-diglyceride
Capric-caprylic triglyceride
Caprylic-capric triglyceride
Caprylic-capric/oleic triglyceride
Caprylic-capric/oleic triglycerides
Caprylic-capric/oleic triglyceride
Ceteareth-20
Ceteth-10
Cetyl PPG-2 isoceteth-7 carboxylate
Cholesterol
Curn oil PEG-6 esters
Decaglycerol monodiolacetate
Dichloroamine
Dilaureth-10 phosphate
Dimethyl octylenediol
Dioleth-8 phosphate
Glycereth-7-25
Glycerol caprylate, G. dilaurate
Glycerol caprylate/caprate
Isocetane
Isopropanolamine
Isocetane-20
Laneth-5, -15
Laneth-23
Methylated cyclodextrin
Myreth-3
Myreth-3-octanoate
Nonoxynol-10, -12, -14, -40, -50
Octoxynol-11, -40
Oleamphosphoryldiisopropylsulfonate
Oleth-3, -5, -10, -15, -20, -25, -50
Oleth-20 phosphate
PEG-4, -6, -8, -12, -16, -20, -32, -40,
PEG-4-ullaurate
PEG-4 capno/caprylic glycerides
PEG-6 methyl ether
PEG-8 ulsearate
PEG-12 laurate

PEG-15 castor oil
PEG-18 stearate
PEG-20 glyceryl isostearate, P. g. laurate
PEG-30 glyceryl oleate, P. g. stearate
PEG-20 methyl glucose sesquisteate
PEG-20 sorbitan triisostearate
PEG-20 sorbitan triisostearate
PEG-24 hydrogenated lanolin
PEG-25 castor oil
PEG-25 hydrogenated castor oil
PEG-30 castor oil
PEG-30 glyceryl cocoate
PEG-30 glyceryl isostearate
PEG-30 glyceryl laurate
PEG-30 glyceryl oleate
PEG-30 glyceryl stearate
PEG-33 castor oil
PEG-35 castor oil
PEG-36 castor oil
PEG-40 castor oil
PEG-40 glyceryl laurate, P. g. stearate
PEG-40 hydrogenated castor oil
PEG-40 hydrogenated castor oil PCA isostearate
PEG-40 sorbitan triisostearate
PEG-45 palm kernel glycerides
PEG-48 hydrogenated castor oil
PEG-50 castor oil
PEG-50 hydrogenated castor oil
PEG-60 almond glycerides
PEG-60 castor oil
PEG-60 com glycerides
PEG-60 glyceryl isostearate, P. g. stearate
PEG-60 hydrogenated castor oil
PEG-60 lanolin
PEG-70 mango glycerides
PEG-75 lanolin
PEG-75 shea butter glycerides
PEG-75 shea butter glycerides
PEG-80 hydrogenated castor oil
PEG-80 jojoba acid/alcohol
PEG-80 sorbitan laurate
PEG-100 castor oil
PEG-100 hydrogenated castor oil
PEG-120 jojoba acid/alcohol
PEG-200 trihydroxysearate
Poloxamer 407
Polyglyceryl-3 oleate
Polyglyceryl-4 dioleate
Polyglyceryl-10 decanoate, P. tetraoleate
Polyoxyethylene 20, 60, 80
PPG-2-isoceteth-4, -6, -9, -12

PPG-3 isoceteth-9
PPG-3 isoceteth-20 acetate
PPG-5-ceteth-10 phosphate
PPG-5-ceteth-20
PPG-6-decyltetradeceth-12, -20, -30
PPG-12-PEG-45 lanolin oil
PPG-15 stearyl ether
PPG-18 butyl ether
PPG-24 butyl ether
PPG-26-buteth-26
PPG-33 butyl ether
PPG-33-buteth-45
PPG-40-PEG-60 lanolin oil
PPG-30 cetyl ether
Propylene glycol dicaprylate, dicaprylate/
dicaprate
Ricinolesamide DEA
Ricinolesin-40
Sodium alpha olefin sulfonate
Sodium lauryl sulfate
Sodium methylmethacrylate sulfonate
Tetrasorbamine
Trioxanoline
Tromethamine

Solvent

Acetic acid
Acetone
Alcohol, A. denat.
Benzophenone
Butoxydiglycol
Butyl acetate
n-Butyl alcohol
Butyl myristate, B. stearate
Butylene glycol
C9-11 isoparaffin
C10-11 isoparaffin
C10-13 isoparaffin
Caprylic alcohol
Castor (Ricinus communis) oil
Ceteryl octanoate
Cetyl stearyl octanoate
Chlorobutanol
Decyl alcohol
Diethylene glycol
Diethylene glycol dibenzoate
Diethyl sebacate
Disocetyl adipate
Disocetyl adipate, D. sebacate
Dimethyl phthalate
Dipropylene glycol

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Functions

Dipropylene glycol dibenzoate	Glyceryl diisostearate, G. stearate SE	Superfating agent
Ethoxydiglycol	Glyceryl mono-di-tri-caprylate	Linoleamide DEA
Ethyl acetate, E. laurate	Hydrogenated coco-glycerides	PEG-20 almond glycerides
Ethyl myristate, E. oleate	Hydrogenated C12-18 triglycerides	PEG-60 lanolin
2-Ethylhexyl isostearate	Hydrogenated tallow glycerides	PEG-75 lanolin
Glycerin	Hydrolyzed oat flour	
Glycidol	Hydroxyoctacosanoic acid	Surfactant
Hepanate	Karya (Sclerocarya urens) gum	Alkyl dimethyl betaine
Hexyl alcohol	Laureth-3	Alkyl dimethylamine oxide
Hexylene glycol	Malitol	Ammonium cocoyl sarcosinate
Isobutyl stearate	Methylated cyclodextrin	Ammonium C12-15 alkyl sulfate
Isocetyl salicylate	Oleamide	Ammonium dimethicone copolyol sulfate
Isodecyl benzoate, I. isononanoate	PEG-40 stearate	Ammonium laureth-5 sulfate
Isodecyl octanoate, I. oleate	PEG-40/dodecyl glycol copolymer	Ammonium laureth-12 sulfate
Isododecane	Perfluoropoly methylisopropyl ether	Ammonium laureth sulfate
Isocicosane	Polyethylene paste	Ammonium lauryl sarcosinate
Isodecylacetate	PPG-5 lanolin wax	Ammonium lauryl sulfate, A.I. sulfosuccinate
Isopropyl alcohol, I. myristate	PPG-7-buteth-10	Ammonium myrth sulfate
Isostearyl stearoyl stearate	PPG-10 ceryl ether phosphate	Ammonium nonoxonyl 4 sulfate
Laureth-2 acetate	Propylene carbonate, P. glycol alginate	Azalamide MEA
Methoxydiglycol	PVM/MA decadiene crosspolymer	C20-40 alcohol ethoxylate
Methoxyisopropanol	Sodium acrylates/vinyl isodecanoate crosspolymer	C30-50 alcohol ethoxylate
Methyl alcohol	Sodium carbomer	C40-60 alcohol ethoxylate
Methyl propanediol	Sorbitan laurate	Calcium dodecylbenzene sulfonate
Methylene chloride	Stearic hydrazide	Calcium laurate
MEK	2,2',4,4'-Tetrahydroxybenzophenone	Ceteareth-2 phosphate
MIK	Tricaprin	Cosareth-5 phosphate
Morpholine	Trilaurein	Ceteareth-10 phosphate
Ocetyl benzoate, O. isononanoate	Trimyristin	Cetoleth-25
Ocetyl laurate, O. palmistate	Tripalmitin	Cetyl betaine, C. phosphate
Ocetyldodecyl lactate	Tristearin	Cocamide MEA ethoxylate
Olive oil PEG-6 esters		Cocamidopropyl betaine, potassium salt
Peanut oil PEG-6 esters	Stimulant	Cocamidopropyl betaine ammonium salt
Peonane	Capiscum frutescens extract	Cocamidopropyl hydroxy sulfate, ammonium salt
Petroleum distillates	Eleutherio ginseng (Acanthopanax senicoides) extract	Cocamidopropyl hydroxy sulfate, potassium salt
PEG-6 methyl ether	Guarana (Paullinia cupana) extract	Cocamidopropylamine oxide
PEG-12	Lactococcus hydrolyzate	Coceth-7 carboxylic acid
PEG-20 hydrogenated castor oil	Methylsilanol elastinate	Coco-glucoside
PEG-33 castor oil	Methylsilanol hydroxypropylene aspartate	Cocamphodisulfate lauryl-laureth sulfate
PEG-50 glyceryl cocoate	TEA-hydrolyzate	Cocamphodisulfate triethyl sulfate
Polyglyceryl-2 dioleate	Tocopheryl nicotinate	Cocamphodisulfate trifluoride sulfate
Polyglyceryl-3 dilastearate	Urocanic acid	Coco phosphatidyl PG-dimonium chloride
Polyglyceryl-3 dilastearate	Yeast (Saccharomyces cerevisiae) extract (Faex)	N-Cocoyl-(3-aminopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate
Polypropylene glycol dibenzoate	Zedoxy (Curcuma zedoaria) oil	Cocoyl glutamic acid
PPG-2 myristyl ether propionate	Zinc DNA	Cocoyl hydrolyzed soy protein
PPG-3		Cocoyl hydroxyethyl imidazoline
PPG-20 inositol alcohol ether	Sunscreen	C11-15 parth-8, -10, -20, -30, -40
Propyl alcohol	Basil (Basilicum sativum) oil extract	C12-13 parth sulfate
Propylene carbonate	Basil (Ocimum basilicum) extract	C12-13 parth-5 carboxylic acid
Propylene glycol	Benzophenone-3 -4	C12-15 parth-12
Propylene glycol dibenzoate	3-Benzylidene camphor	C14-15 parth-8 carboxylic acid
Propylene glycol methyl ether	Borjora sorbitis extract	DEA-oeth-5-phosphate
Propylene glycol myristate	C12-15 alkyl benzoate	DEA-oeth-20-phosphate
Pyridine	Coffee (Coffea arabica) bean extract	Deceth-3, -6, -8
Sesame (Sesamum indicum) oil	Ethyl salicylate	Decylthetradeceth-25
Stearyl heptanoate	Glycerol PABA	Dicetareth-10 phosphoric acid
Toluene	Homosalate	Dimethicone copolyol
Xylene	Hydroquinone-beta-D-glucopyranoside	Dimethicone copolyol
	Isomethyl-2-methoxycinnamate	Dimethicone copolyol almondate, D. e. isosteare
SF booster	Isopropylbenzyl salicylate	Dimethicone copolyol laureate, D. e. olive
Borjora sorbitis extract	Job's tears (Colts lacryma-jobi) extract	Dimethicone copolyol phthalate
Isodecylacetyl salicylate	Menthyl menthylate	Dimethicone copolyolamine
Styrene/acrylates copolymer	Ocetyl dimethyl PABA, O. methoxycinnamate	Dimethicone propyl PG-betaine
Titanium dioxide	Ocetyl salicylate, O. triazone	Diocetyldeceth-2 lauryl glutamate
Yeast (Saccharomyces cerevisiae) extract (Faex)	Oryzanol	Diocetyldeceth-5 lauryl glutamate
	Pansy (Viola tricolor) extract	Diocetyldecyl lauryl glutamate
Stabilizer	PEG-25 PABA	Disodium capryloylmethylsulfonate
Acrylates-VA crosspolymer	Phenylbenzimidazole sulfonic acid	Disodium cocamphodisulfate
Acrylates/ceteeth-20 methacrylates copolymer	Rice (Oryza sativa) bran oil	Disodium hydrogenated tallow glutamate
Acrylates/vinyl isodecanoate crosspolymer	TEA-salicylate	Disodium inositol-5 sulfosuccinate
Alkyl dimethylamine oxide	Titanium dioxide	Disodium lauramide MEA-sulfosuccinate
Alkyl polyacrylamide polyglycol ester		Disodium laureth sulfosuccinate
Calcium alginate	Sunscreen UVB	Disodium oleamide MIPA-sulfosuccinate
Cocamidopropyl dimethylamine lactate	Benzophenone-3	Disodium oleamide PEG-2 sulfosuccinate
Cocamine oxide	Edige alba extract	Disodium oeth-3 sulfosuccinate
Colloidal silica sols	PEG-25 PABA	Disodium ricinoleamide MEA-sulfosuccinate
Cyclodextrin	Steareth-100	Disodium tallowamide MEA-sulfosuccinate
Dilodim EDTA	Tridecyl salicylate	Disureth-2 lauryl glutamate
Gellan gum		

Functions

Dissearath-5 lauryl glutamate	PEG-80 jojoba oil, P. sorbitan laurate	Sodium lauryl glutamate
Ethoxylated fatty alcohol	PEG-120 jojoba oil	Sodium lauryl hydrolyzed collagen
Ethoxylated glycerol sorbitan saturated fatty acid ester	Pentaerythritol triphosphate	Sodium lauryl sarcosinate, S. 1 laurate
Ethoxylated glycerol sorbitan unsaturated fatty acid ester	Potassium 101, 122	Sodium magnesium lauryl sulfate
Glycereth-25 PCA isostearate	Polyglyceryl-2 oleate	Sodium methyl cocoyl laurate
Glycereth-26 phosphate	Polyisoxazone-polyether copolymer	Sodium methyl oleoyl laurate
Glycereth-26 phosphate	Potassium cocoyl glycolate	Sodium myristoyl glutamate
Glycereth-26 phosphate	Potassium cocoyl hydrolyzed collagen	Sodium myristoyl hydrolyzed collagen
Glycereth-26 phosphate	Potassium C9-15 phosphate ester	Sodium myristoyl sarcosinate
Glycereth-26 phosphate	Potassium lauryl hydrolyzed collagen	Sodium myristoyl sulfate
Glycereth-26 phosphate	Potassium lauryl sulfate	Sodium nonoxynol-6 phosphate
Glycereth-26 phosphate	Potassium myristoyl hydrolyzed collagen	Sodium octyl sulfate
Glycereth-26 phosphate	Potassium oleoyl hydrolyzed collagen	Sodium oleoyl hydrolyzed collagen
Glycereth-26 phosphate	Potassium palmitate	Sodium oleoyl hydrolyzed collagen
Glycereth-26 phosphate	Potassium undecylenol hydrolyzed collagen	Sodium oleoyl hydrolyzed collagen
Glycereth-26 phosphate	PPG-2-isodeceth-4 -6 -9 -12	Sodium oleoyl hydrolyzed collagen
Glycereth-26 phosphate	PPG-6 C12-18 pareth-11	Sodium oleoyl hydrolyzed collagen
Glycereth-26 phosphate	Protein hydrolysates	Sodium/TEA-lauryl hydrolyzed collagen
Glycereth-26 phosphate	Quaternium-80	Sodium/TEA-lauryl hydrolyzed collagen
Glycereth-26 phosphate	Quillaja taponaria extract	Sorbitan isostearate
Glycereth-26 phosphate	Raffinose laurate, R. myristate, R. oleate	Sorbitan isostearate
Glycereth-26 phosphate	Raffinose palmitate, R. stearate	Sulfated castor oil
Glycereth-26 phosphate	Ricinoleamidepropyl betaine	TEA-cocoyl glutamate
Glycereth-26 phosphate	Silicone quaternium-1, -8, -9	TEA-cocoyl hydrolyzed collagen
Glycereth-26 phosphate	Sodium alpha olefin sulfonate	TEA-cocoyl hydrolyzed soy protein
Glycereth-26 phosphate	Sodium cocamphosuccinate	TEA-C12-15 alkyl sulfate
Glycereth-26 phosphate	Sodium cocoyl hydrolyzed wheat protein	TEA-hydrogenated tallow glutamate
Glycereth-26 phosphate	Sodium cocoyl isethionate	TEA-lauryl glutamate
Glycereth-26 phosphate	Sodium C12-13 sulfate	TEA-lauryl keratin amino acids
Glycereth-26 phosphate	Sodium C12-14 pareth-2 sulfate	TEA-lauryl sarcosinate
Glycereth-26 phosphate	Sodium C12-15 pareth-3 sulfonate	TEA-lauryl sulfate
Glycereth-26 phosphate	Sodium C12-15 pareth-7 carboxylate	TEA-myristoyl hydrolyzed collagen
Glycereth-26 phosphate	Sodium C12-15 pareth-7 sulfonate	Tocophereth-3 -10 -18 -20 -30 -50 -70
Glycereth-26 phosphate	Sodium C12-15 pareth-8 carboxylate	Trideceth-7 carboxylic acid
Glycereth-26 phosphate	Sodium C12-15 pareth-15 sulfonate	Trideceth-9
Glycereth-26 phosphate	Sodium C12-18 alkyl sulfate	Trideceth-19 carboxylic acid
Glycereth-26 phosphate	Sodium C13-17 alkane sulfonate	Tridecyl ethoxylate
Glycereth-26 phosphate	Sodium C14-16 olefin sulfonate	Triethanolamine C10-14 sulfate
Glycereth-26 phosphate	Sodium cetaryl sulfate	Trilauryl phosphate
Glycereth-26 phosphate	Sodium cetyl oleyl sulfate	Wheat germamidopropyl betaine
Glycereth-26 phosphate	Sodium coco-tallow sulfate	Yucca vera extract
Glycereth-26 phosphate	Sodium cocoyl glutamate	
Glycereth-26 phosphate	Sodium cocoyl hydrolyzed collagen	
Glycereth-26 phosphate	Sodium cocoyl hydrolyzed soy protein	
Glycereth-26 phosphate	Sodium cocoyl sarcosinate	
Glycereth-26 phosphate	Sodium dimethicone copolyol acetyl methyl laurate	
Glycereth-26 phosphate	Sodium hydrogenated tallow glutamate	
Glycereth-26 phosphate	Sodium isodecyl sulfate	
Glycereth-26 phosphate	Sodium laureth-3 carboxylate	
Glycereth-26 phosphate	Sodium laureth-11 carboxylate	
Glycereth-26 phosphate	Sodium laureth-13 carboxylate	
Glycereth-26 phosphate	Sodium laureth sulfate	
Glycereth-26 phosphate	Sodium lauroamphosuccinate	

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Functions

Seaweed-10 allyl ether/acrylates copolymer	Gold of pleasure oil	Ceraul
Stearic acid	Grape (<i>Vitis vinifera</i>) seed oil	Cetyl dimethicone, C. isooctanoate
Stearyl alcohol	Hazel (<i>Corylus avellana</i>) nut oil	Dialkyl dimethyl polysiloxane
Synthetic beeswax	Hybrid sunflower (<i>Helianthus annuus</i>) oil	Dimethiconol hydroxystearate
Tallowamide MEA	Hydrogenated coconut oil	Dimethiconol stearate
TEA-acrylates/crylonitril copolymer	Hydrogenated cottonseed oil	Hydrogenated castor oil
Tragacanth (<i>Astragalus gummifer</i>) gum	Hydrogenated vegetable oil	Hydrogenated cottonseed oil
Tribehenin	Jojoba (<i>Buxus chinensis</i>) oil	Hydrogenated jojoba oil, H. J. wax
Trihydroxystearin	Kukui (<i>Aleurites moluccana</i>) nut oil	Hydrogenated palm kernel oil
Trimethamine magnesium aluminum silicate	Macadamia ternifolia nut oil	Hydrogenated rapeseed oil
Wheat germamide DEA	Meadowfoam (<i>Limonanthus alba</i>) seed oil	Hydrogenated rice bran wax
Wheat germinolpropyl betaine	Mexican poppy oil	Hydrogenated vegetable oil
Xanthan gum	Partially hydrogenated soybean oil	Isocetyl alcohol isooctanoate
	Peach (<i>Prunus persica</i>) kernel oil	Japan (<i>Rhus succedanea</i>) wax
	Peanut (<i>Arachis hypogaea</i>) oil	Jojoba esters
	Pecan (<i>Carya illinoensis</i>) oil	Montan (Montan cera) wax
	Pumpkin (<i>Cucurbita pepo</i>) seed oil	Ouricury wax
	Quinoa (<i>Chenopodium quinoa</i>) oil	Ocrolaric
	Rapeseed (<i>Brassica campestris</i>) oil	Polyglyceryl-3 beeswax
	Rice (<i>Oryza sativa</i>) bran oil	Spermactin
	Safflower (<i>Carthamus tinctorius</i>) oil	Seasoxymethicone/dimethicone copolymer
	Seabuckthorn oil	Seasoxymethylsilane
	Sesame (<i>Sesamum indicum</i>) oil	Synthetic candillia wax
	Sisymbrium trio oil	Synthetic carnauba
	Soybean (<i>Glycine soja</i>) oil	
	Sunflower (<i>Helianthus annuus</i>) seed oil	
	Walnut (<i>Juglans regia</i>) oil	
	Wheat (<i>Triticum vulgare</i>) germ oil	
	Wild boron oil	
UVB absorber	Vitamin	Wetting agent
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Asiulus chinensis extract	Benzalkonium chloride
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ascorbic acid	Benzethonium chloride
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ascorbic acid polyepoxide	Cetalkonium chloride
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ascorbyl palmitate	Cetastar-20
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Biotin	Ceteth-20
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Calcium panthothenate	Cetyl pyridinium chloride
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Cholecalciferol	Cocamidopropionic acid
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Cyanocobalamin	Deaglycerol monodiolates
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Eclipta alba extract	Decyl-9
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Emblica officinalis extract	Dihydroabetyl methacrylate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Equisetum arvense extract	Dimethicone copolyol methyl ether
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ergocalciferol	Dimethicone copolyol phthalate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Eucalia	Diethyl sodium sulfosuccinate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ethyl linoleate	Ethyl hydroxymethyl oleyl oxazoline
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Folic acid	Hydroxylated milk glycerides
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Laminaria japonica extract	Isolaureth-6
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Marsilea minus extract	Lanolin acid
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Melaleuca bracteata extract	Lauryl pyrrolidone
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Mentadiene	Lecithin
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Naturium species extract	Methyl hydrogenated rosinate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Nelumbium speciosum extract	Methyl rosinate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Niacin	Novyl isooxazol-5
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Niacinamide, N. ascorbate	Octoxinol-8, -70
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Nicotinamide	Oleth-15
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Nicotinic acid	Oleth-20 phosphate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Ocimum basilicum extract	PEG-9 castor oil
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Palmitic acid	PEG-15 castor oil
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Panthothenic acid	PEG-20 glyceryl stearate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Phytanediol	PEG-20 sorbitan triisostearate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Pyridoxine HCl	PEG-45 palm kernel glycerides
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Retinol	PEG-60 almond glycerides, F. com glycerides
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Retinyl acetate, R. palmitate	PEG-70 shea butter glycerides
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Retinyl palmitate polyepoxide	PEG-75 shea butter glycerides
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Retinyl propionate	PEG-80 sorbitan laurate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Riboflavin tetrastearate	Potassium 123, 181, 182, 184, 235, 334
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Sodium ascorbate	Polyether trisiloxane
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Thiamine HCL	Polyglyceryl-3 oleate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Tocopherol	Polyglyceryl-6 dioleate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	Tocopheryl acetate, T. succinate	Polyglyceryl-10 trioleate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Polyisobutene 60, 80
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		PPG-2-isododeceth-4, -6, -9, -12
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		PPG-10 lanolin alcohol ether
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Propylene glycol
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sodium butoxyethoxy acetate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sodium caprylsulfonate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sodium decyl diphenyl ether sulfonate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sodium dodecyl diphenyl ether sulfonate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sodium lauryl sulfate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Sulfated castor oil
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Triisocetyl citrate
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Triisostearyl PEG-6 esters
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12		Yucca vera extract

Claims:

1. A cosmetic composition, comprising:

a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation in response to a change in temperature; and

a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.
2. A cosmetic composition for topical application, comprising:

a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and

a cosmetically active agent selected to treat imperfections or disorders of the skin, said carrier and said agent disposed within an aqueous-based medium.
3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.
4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.
5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a uv-absorbing agent.

6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.
- 5 7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.
8. The cosmetic composition of claim 1, wherein the cosmetic
10 composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.
9. The cosmetic composition of claim 1, wherein the cosmetic composition is an antiperspirant and the cosmetically active agent comprises aluminum
15 chlorhydrate.
10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an emollient and a foaming surfactant.
- 20 11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.
12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent
25 comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents suncreening agents and tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, antringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dipilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

5 17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27 to 40°C.

18. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 30 to 37°C.

10

19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances bath capsules; eye makeup preparations, eyebrow pencil,
15 eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics: hair coloring preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches;
20 makeup preparations, face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats, cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover; oral hygiene products, dentrifices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene product; shaving preparations,
25 aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders; moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations, suntan creams, gels and lotions, and indoor tanning preparations.

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid component) is present in the amount of about 0.01 to 20 wt%.

5 21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

 22. The cosmetic composition of claim 1, wherein the polymer network
10 comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

 23. The cosmetic composition of claim 1, wherein the reversibly
viscosifying polymer composition comprises a plurality of poly(acrylic acid)
15 components randomly bonded to a poloxamer component.

 24. The cosmetic composition of claim 1, wherein the aqueous-based
medium is selected from the group consisting of water, salt solutions and water with
water-miscible organic compound(s).

20 25. The cosmetic composition of claim 1, further comprising an additive
selected to increase transition temperature and increase viscosity of the reversible
viscosifying polymer network.

 26. The cosmetic composition of claim 1, further comprising an additive
25 selected to increase transition temperature and decrease viscosity of the reversible
viscosifying polymer network.

27. The cosmetic composition of claim 1, further comprising
an additive selected to increase transition temperature without affecting
viscosity of the reversible viscosifying polymer network..
- 5 28. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature and increase viscosity of
the reversible viscosifying polymer network.
- 10 29. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature and decrease viscosity
of the reversible viscosifying polymer network.
- 15 30. The cosmetic composition of claim 1, further comprising
an additive selected to decrease transition temperature without affecting
viscosity of the reversible viscosifying polymer network.
- 20 31. The cosmetic composition of claim 1, further comprising
an additive selected to increase viscosity without affecting transition
temperature of the reversible viscosifying polymer network.
- 25 32. The cosmetic composition of claim 1, further comprising
an additive selected to decrease viscosity without affecting transition
temperature of the reversible viscosifying polymer network.
33. The cosmetic composition of claim 1 or 2, characterized in that the gel
remains translucent to light before and after response to the environmental stimulus.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

35. Method of making an cosmetic composition, comprising:

5 dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;

initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;

10 mixing the reversibly gelling polymer compositions with a cosmetic agent which imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

15

37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% 10%.

20

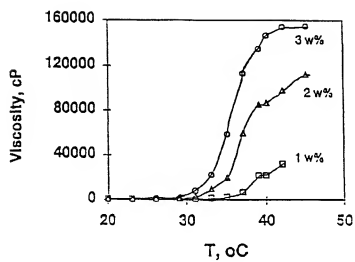


Figure 1.

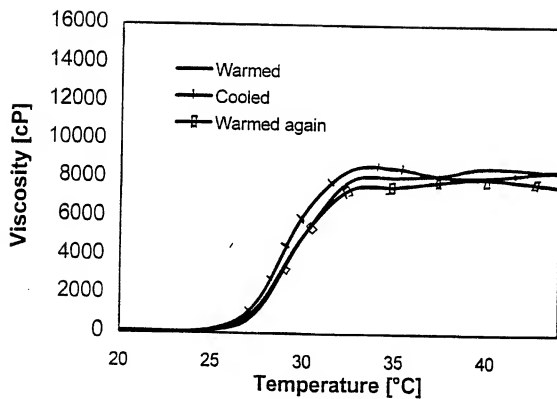


Figure 2

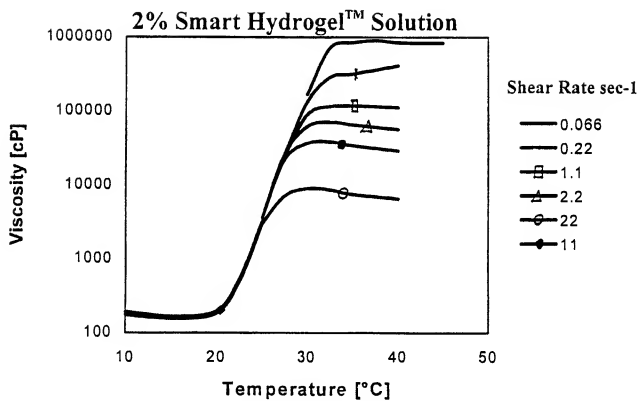


Figure 3

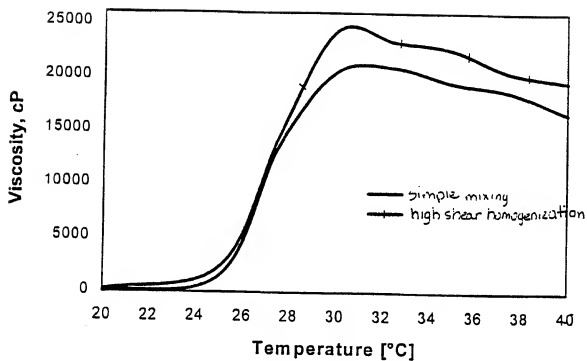


Figure 4

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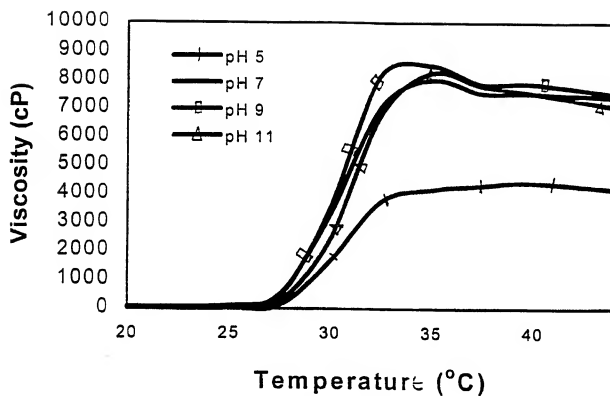


Figure 5

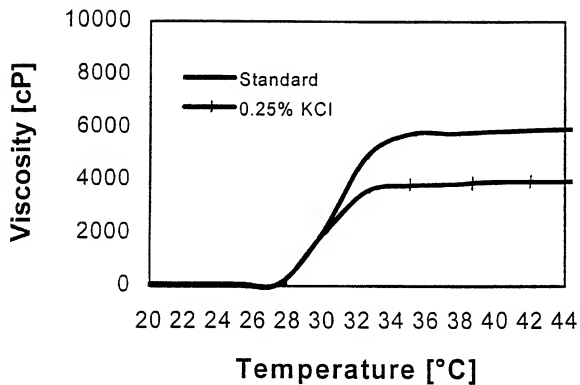


Figure 6

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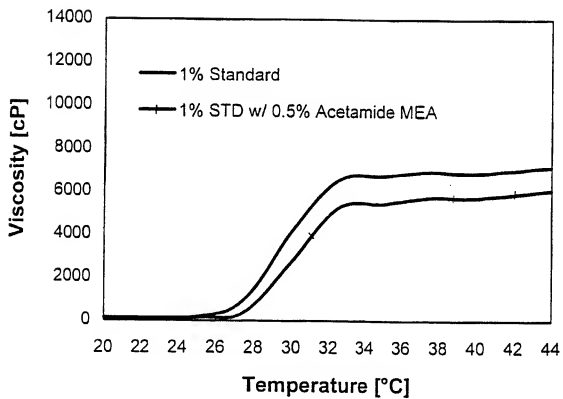


Figure 7

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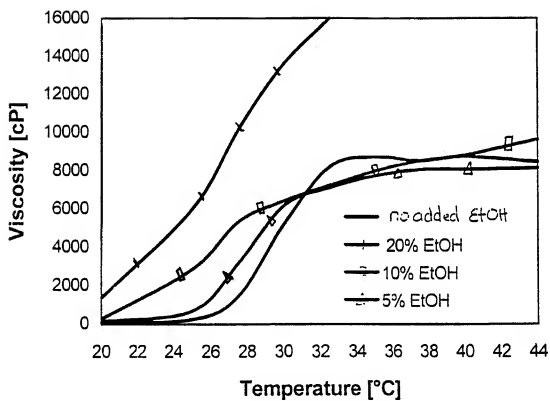


Figure 8

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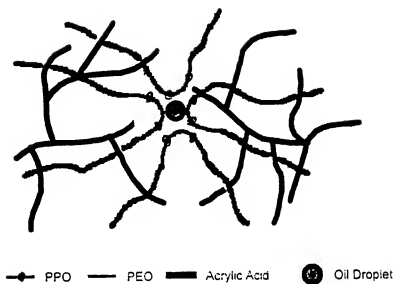
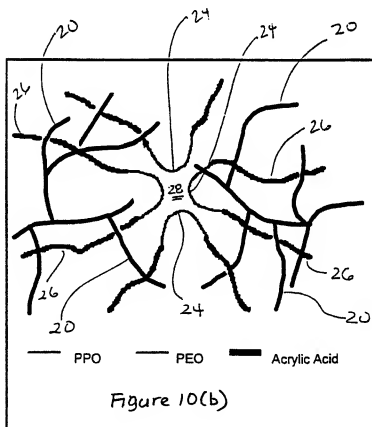
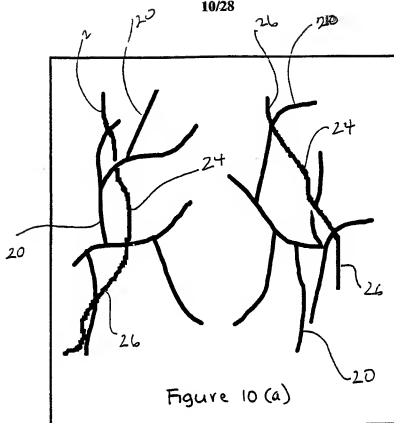


Figure 9

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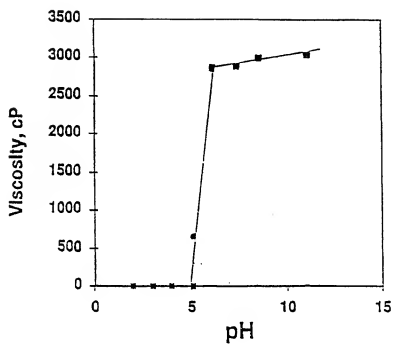


Figure 11

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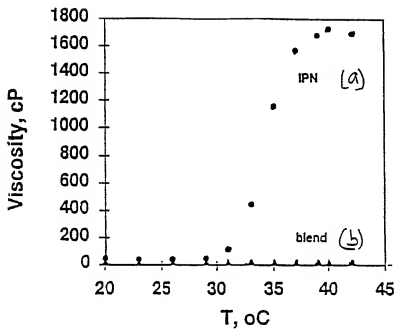


Figure 12

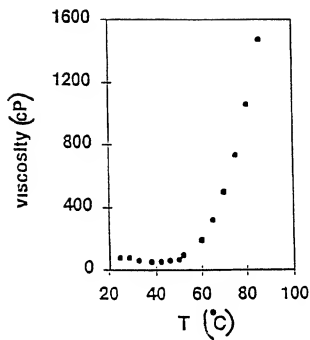


Figure 13

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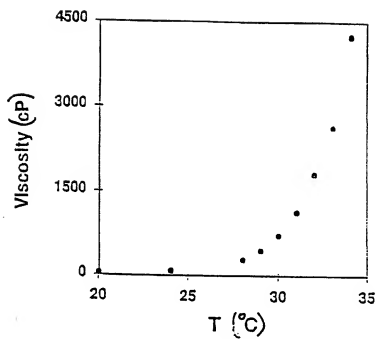


Figure 14

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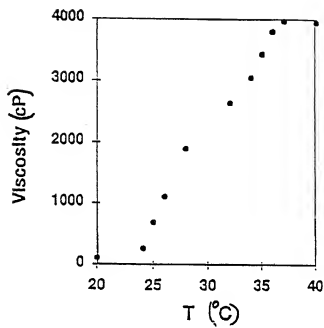


Figure 15

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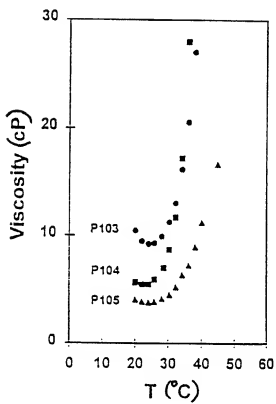


Figure 16

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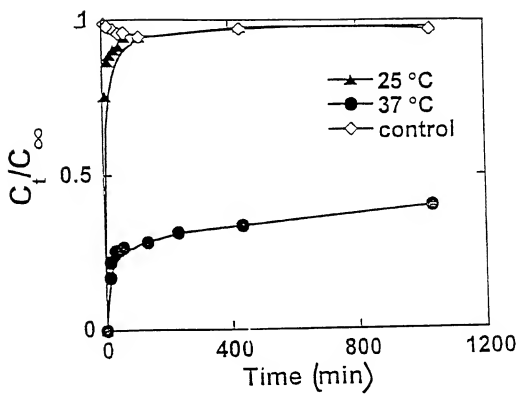


Figure 17

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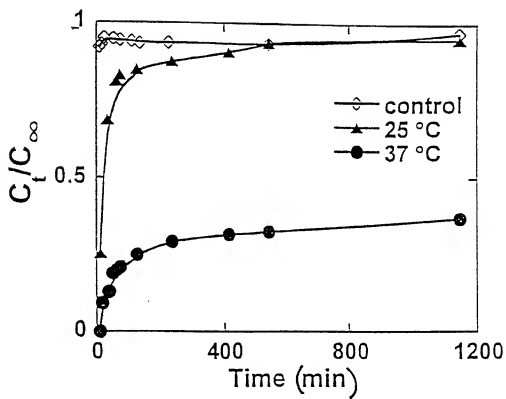


Figure 18

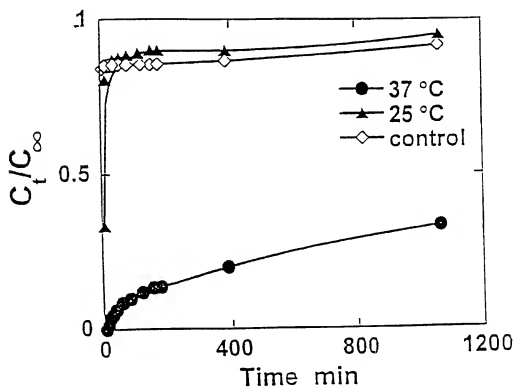


Figure 19

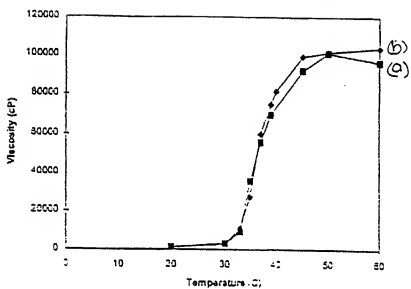


Figure 20

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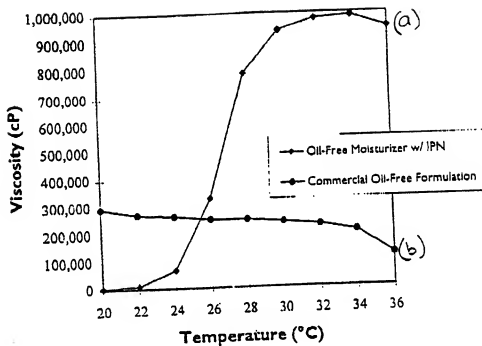


Figure 21

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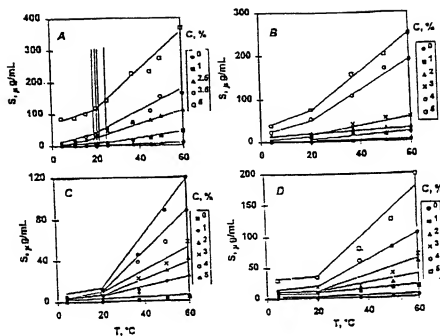


Figure 21

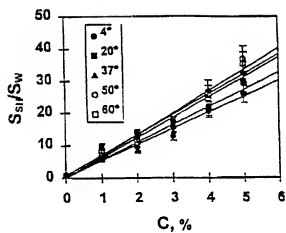


Figure 23

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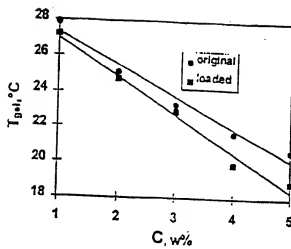
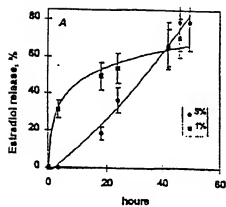
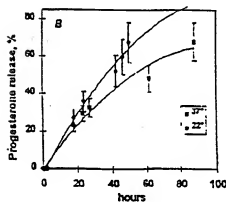


Figure 24



a



b

Figure 25

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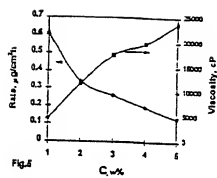


Figure 26

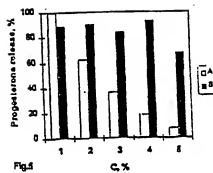


Figure 27

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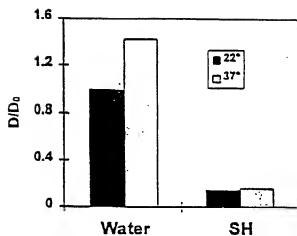


Figure 28

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER

IPC(S) : A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74

US CL : Please See Extra Sheet

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields-searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC, POLYACRYLIC ACID, POLYMER NETWORK, POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document.	1-38
Y	US 5,106,609 A (BOLICH, JR et al.) 21 April 1992, see entire document.	1-38

☐ Further documents are listed in the continuation of Box C.
 ☐ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document published on or after the international filing date

"I" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"T" document published prior to the international filing date but later than the priority date claimed

"X" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"Y" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Z" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"A" document member of the same patent family

Date of the actual completion of the international search

03 AUGUST 1998

Date of mailing of the international search report

02 OCT 1998

Name and mailing address of the ISA/US

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US92/08931

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405